

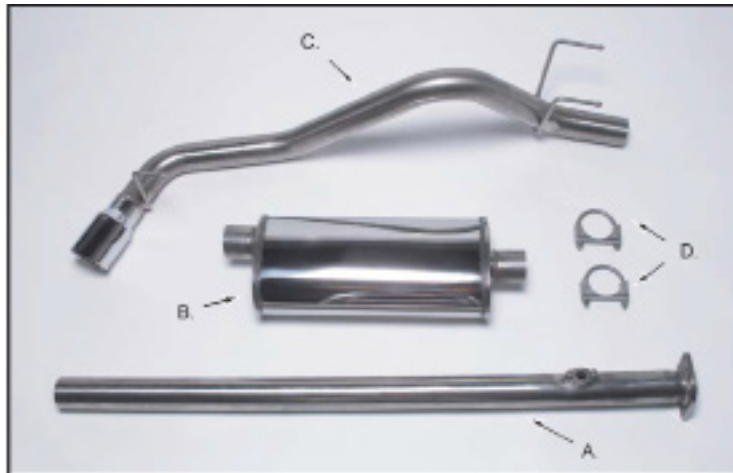


**PERFORMANCE EXHAUST**

A PerTronix Performance Brand ~ [www.pertronixbrands.com](http://www.pertronixbrands.com) ~ 909 599-5955

## ***Installation Instructions & Warranty Information***

**40-9015 ~ 2000-04 Toyota Tacoma 3.4L 2wd Prerunner Access Cab  
Cat Back Exhaust**



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

### **⚠ WARNING:**

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## TO START:

1. Remove and inventory JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With the vehicle raised and properly supported, use the 14mm wrench, 14mm socket and ratchet to remove the bolts from the Catalytic Converter flange.



4. Spray penetrating oil on all factory rubber isolators.



5. Using the pry bar, remove the tail pipe hangers from the rubber isolators.



6. Using the 12mm socket and ratchet, remove the nuts that secure the Oxygen sensor to the intermediate pipe. Remove Oxygen sensor.



7. Remove tail pipe hanger from factory rubber isolator.



8. Remove factory exhaust from the vehicle.



9. Install new tail pipe (C) by inserting the tail pipe hanger into the factory rubber isolator.



10. Insert front tail pipe hangers into factory rubber isolators.



11. Slip muffler (B) into the tail pipe (C) as shown in the photo.



12. Install Oxygen sensor into new intermediate pipe (A) using factory 12mm hardware.



13. Install and secure the new intermediate pipe (A) into the vehicle by reinstalling the factory Catalytic Converter bolts and nuts.



14. Using the 14mm wrench, socket, and ratchet, tighten the Catalytic Converter bolts and nuts.



15. Insert intermediate pipe (A) into muffler (B) and install exhaust clamp (D) at the front of the muffler (B).



16. Install exhaust clamp (D) at the rear of the muffler (B).

17. JBA recommends that you tack weld all slip connections in three spots.

18. After installation, it is recommended that all clamps be re-tightened after checking for leaks.

19. Lower the vehicle and reattach the negative battery cable.

## NOTES:

- 1) All exhaust systems will expand roughly 1" rearward when exhaust temperatures start to rise.
- 2) Use Anti-seize on threads of clamps.

Parts List:

- |                             |   |
|-----------------------------|---|
| A. Intermediate pipe        | 1 |
| B. High flow muffler        | 1 |
| C. Tail pipe/tip w/ hangers | 1 |
| D. Exhaust clamps           | 2 |

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

### **JBA LIMITED WARRANTY**

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.