

JBA

PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-3023 ~ 2003-2006 Hummer H2

6.0L without air bag suspension

Cat Back Exhaust



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

⚠ WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 2-11-21 DSL

TO START:

1. Remove and inventory JBA exhaust
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With the vehicle raised and properly supported, cut the tailpipe behind the muffler, in front of the hanger.



4. Using a pair of channel lock pliers or rubber hanger tool, remove hanger rods from bottom hole of tail pipe rubber isolator.



5. Remove tail pipe from rear hanger.



6. Remove tail pipe assembly from rear of vehicle.



7. Using 15mm socket, loosen nut on clamp (A) and remove nuts from flange (B).



8. Remove muffler hanger from rubber isolator.



9. Remove muffler assembly.



10. Install new intermediate pipe (A). Slide new intermediate pipe over factory down pipe, align flange bolts.



11. Insert intermediate pipe hanger.



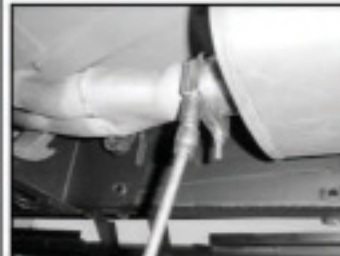
12. Install nuts and washers onto intermediate pipe (A) flange.



13. Slip muffler (B) onto intermediate pipe (A).



14. Install muffler hanger/clamp (D) at the rear of the muffler. Support the muffler to allow clamp to index flat on the bottom.



15. Place and tighten clamp (E) at front of muffler (B) and tighten bolts on the flange at the front of the intermediate pipe (A).



16. Install and tighten band clamp (F) (arrow) over slip tube at the front of the new intermediate pipe (A).



17. Install new tail pipe



18. Install tail pipe hanger into the lower hole of the factory rubber isolator.



19. Insert tail pipe (C) into muffler (B).



20. Align tail pipe with notch in frame (arrow) so the tip is aligned flat across the rear bumper. Tighten muffler hanger-clamp (D) at the rear of the muffler to secure tail pipe (C).

21. After installation, it is recommended that all clamps be retightened.

22. Tack weld all slip connections in three spots.

23. Lower the vehicle and reattach the negative battery cable.

NOTES

1. All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise.
2. Use Anti-seize on threads of clamps.

Parts List:

A. Intermediate pipe

C. Tailpipe

E. Front muffler clamp

B. JBA Muffler

D. Rear muffler clamp/hanger

F. Bandclamp

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.