

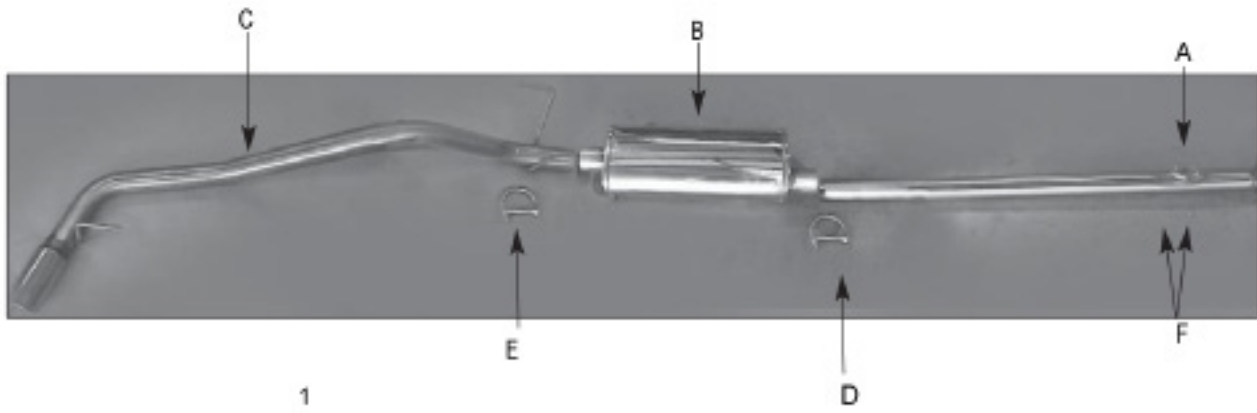
JBA

PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-9012 ~ 95-00 Tacoma Ext.Cab/Shrt Bed V6-2.4/2.7L 4 WD
Cat Back Exhaust



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

⚠ WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 2-11-21 DSL

TO START :

1. Remove and inventory new JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With vehicle raised and properly supported, support muffler and cut off tail pipe 4" behind rear of muffler. See Notes: #1



4. Spray lube on rear tail pipe hanger rod, and remove from rubber grommet using channel lock pliers.



5. Remove tail pipe from rear of vehicle.



6. Remove oxygen sensor using a 12mm socket, save gasket.



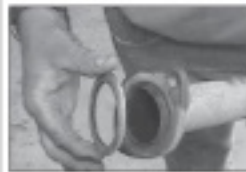
7. With muffler properly supported, remove two flange bolts in front of muffler assembly using a 14mm socket. Save bolts they will be reused.



8. Spray lube on two rear muffler hanger rods, and remove from lower holes in rubber grommets using channel lock pliers.



9. Remove muffler assembly taking care not to damage flange gasket.



10. Remove flange gasket from stock head pipe, and install on JBA head pipe (A).



11. Bolt JBA head pipe (A) to flange using 14mm socket. NOTE: Oxygen sensor flange point inward.



12. Install oxygen sensor gasket and sensor. Using two 8mm (F), tighten using 1/2" socket.



13. Install muffler (B) with offset end forward and down. Slip on 2".



14. Support muffler and align straight up and down. Install 2 1/4" clamp (D) over 2-1/4" front muffler slip joint and tighten completely using a 9/16" deep wall socket. NOTE: Use anti seize on threads of clamps. See Notes#2.



15. Install tail pipe (C) from rear of vehicle, and slip rear tail pipe hanger rod into lower hole in rubber grommet.



16. Install tail pipe into rear muffler slip joint 2", and install two hanger rods into lower holes in rubber grommets.



17. Install and position rear muffler 2 1/4" clamp (E) over slip joint and tighten completely using a 9/16" deep socket. NOTE: Use anti seize on threads of clamp. See Notes#2



18. Check exhaust kit for proper clearance, and location of tip.

19. After installation, it is recommended that all clamps be retightened.

20. Tack weld all slip connections in three spots.

21. Using a soft cloth, remove all prints from turnout tip (D).

22. Lower vehicle and reattach the negative battery cable.

NOTES:

1. If vehicle is lifted with proper vehicle lift, and spare tire is removed. Step #3 can be eliminated, and stock exhaust can be removed in one piece.
2. If anti seize is not used on threads of clamps before tightening, the nuts will gall and clamp will break.

Parts List:

A. Head pipe	1
B. Muffler, oval	1
C. Tail pipe with tip	1
D. 2-1/2" clamp	1
E. 2-1/2" clamp	1
F. 8mm nut	2

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.