

# JBA

## PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ [www.pertronixbrands.com](http://www.pertronixbrands.com) ~ 909 599-5955

### *Installation Instructions & Warranty Information*

40-3053 ~ 2015-18 Chevy Colorado 2.5/3.6L  
Cat Back Exhaust



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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

#### **⚠ WARNING:**

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

REV. 4 2-4-21 DSL

## ***PLEASE READ BEFORE PROCEEDING***

PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing.

Work Smart – Work Safe! Most Exhaust Installations are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

Before starting, allow the vehicle to cool, disconnect the battery, and spray penetrating oil on all hardware and fittings that will need to be removed. Silicone spray on rubber hangers will make them easier to remove and install.

### Removal;

1. Remove the stock exhaust. In many cases it will be easier to cut the stock exhaust pipe behind the muffler before it goes over the axle.
2. Disconnect the stock hangers from the Rubber insulators, a bit of WD40 will help get the isolators off. The rubber insulators will be reused, leave them hanging on the truck. Remove the tail pipe.
3. Unbolt the muffler inlet from the catalytic converter, disconnect the hangers from the rubber insulators and remove the muffler.

### Installation;

1. Install the intermediate pipe to the catalytic convertor pipe using the hardware.
2. Slip the muffler onto the intermediate pipe using one of the supplied accu-seal clamps.
3. Slip the over axle pipe into the muffler using one of the Accu-seal clamps. Slide the tailpipe hangers into the stock rubber isolator, WD40 or similar will make this easier. Take the U-Bolt clamp with hanger apart and slip it over the pipe just behind the muffler. Install the two hangars into the stock rubber isolators.

4. Slip the JBA Stainless Tip onto the overaxle pipe using the Stainless clamp. Adjust the Tail Pipe,/Over Axle pipe and Chrome Tip so that they clear all body, frame, and suspension parts. JBA recommends that the tip be at least 1/2" away from the lower body panel.
  
5. Once you are happy with all the clearances, tighten all the JBA clamps to 40 lbs. ft. (except the stainless tip clamp, tighten that to 15 ft. lbs.) We recommend that you tack weld the connections once you are happy with the fit and have taken it for a test drive to check for leaks.
  
6. JBA recommends that you inspect and retighten all clamps after 50 miles.

**Parts List**

**Qty.**

|   |   |   |                           |
|---|---|---|---------------------------|
| 1 | Over Axle Pipe /Tail Pipe with Chrome Tip | 1 | Intermediate Pipe         |
| 1 | Muffler                                   | 2 | ACCU-Seal Clamps          |
| 1 | Stainless Clamp                           | 1 | U-Bolt Clamp with hangars |

**JBA LIMITED WARRANTY**

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.