

HEADER INSTALLATION INSTRUCTIONS D367Y

1962-67 Nova 283-400 SBC

NOTE:

- Read Instructions before attempting installation, additional parts may be required.
- Designed for use with 153 tooth flywheel, *may* work with 168 if mini starter is used
- Column shift automatic must use column shift kit from Chevy 2 Only, part #01036



This product is Legal for use on 1974 Non-Catalyst equipped vehicles and is considered a "Replacement Part" per California Air Resources Board regulations, as long as ALL emissions sensitive components are retained, Including EGR, A.I.R., Heat Risers etc. Failure to retain any of these components , or use on 1975 or newer Catalyst equipped vehicles, would render this product Illegal for Street or Off Highway use and may only be used for Closed Course Competition.

PerTronix® thanks you for choosing **DOUG'S HEADERS**, the best fitting, highest quality header on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

CHECK TO MAKE SURE YOU RECEIVED THE PROPER PARTS FOR YOUR APPLICATION. THE HEADER NUMBER WILL BE STAMPED ON THE ENGINE FLANGE. IF YOU ARE UNSURE YOU HAVE RECEIVED THE PROPER PARTS CALL BEFORE YOU START WORK.

BE SURE TO WORK SAFE! WHENEVER YOU WORK UNDER THE VEHICLE BE SURE THAT IT IS LOCATED ON LEVEL, SOLID GROUND AND IS SUPPORTED BY ADEQUATE SAFETY STANDS!

REMEMBER: HOT ASPHALT WILL NOT SUPPORT MOST JACK STANDS!

Many factors affect the installation of headers, some of which are broken or aftermarket motor mounts, accidents that impact the configuration of the frame, and/or the installation of different engines or aftermarket cylinder heads. Most installations require some welding. If you are uncomfortable with welding operations, we recommend that you contact a professional exhaust system specialist to install your new headers.

Attention Customers breaking in new engines: Due to the extreme heat generated during the break-in process, the appearance of the ceramic coating may be altered in certain areas. The protection characteristics and thermal barrier properties of the coating is never compromised. It is recommended that a cast iron manifold or old set of headers be used for this process. **Notice:** The coating of these headers can be marred or scratched during installation. If the header needs to be returned and is damaged, you will be charged for recoat.

DISASSEMBLY

1. Disconnect the negative battery cable from the battery.
2. If a car lift is not available, raise the vehicle 2 feet or higher and support it with adequate safety stands. Make sure the vehicle is on a flat solid surface and is stable.
3. Apply penetrating oil to all nuts and bolts to be removed.
4. Remove and mark all spark plug wires and then remove all spark plugs.
5. Disconnect the head pipes from the exhaust manifolds and remove the manifolds.

6. Remove the alternator, dipstick, dipstick tube, starter, and shift linkage. On cars equipped with air conditioning, unbolt the compressor and lay aside.
7. Models with generator/alternator on the left side may need to purchase Doug's brackets H7606 and H7607. See Illustration B.
8. Clean the cylinder head exhaust mating service of old gasket material and carbon.

ASSEMBLY

1. From below, slide the Driver's side header into position.
2. Lower the motor, replace the motor mount bolts and check for header clearance.
3. With the gasket in place, use the supplied header bolts and lock-washers. Tighten evenly from center out.
4. Alternator/generator bracket part #H7606 is required. Two different factory alternator/generator brackets were used on these cars. If you have the cast version, you will need to grind a small amount of the racket for clearance, See Illustration A. If you have the steel bracket, not modification is necessary. You can also substitute part #H7607 for the cast iron bracket. See Illustration B
5. Replace the clutch linkage, oil filter, dipstick tube and dipstick and alternator.
6. From the topside, slide the passenger side header into position. With the gasket in place, use the supplied header bolts and lock-washers. Tighten evenly from center out.
7. Replace the starter and connect the wires. Reroute the wires as needed for clearance.
8. Install the spark plugs and connect the wires to the proper plug. It may be necessary to reroute wires to clear the headers.
9. Install the reducers and determine the connection to the exhaust system.
10. Weld the reducers to the exhaust system and install them onto the headers utilizing the gaskets and bolts supplied.
11. Check to make sure that all the wiring, brake lines, hoses, etc. are clear of the headers or any exhaust component.
12. If you have Air Conditioning, you may need bracket part #H8608 to mount the left side compressor.
13. Make sure all necessary brackets and accessories have been replaced and secured.
14. Connect the battery cable.

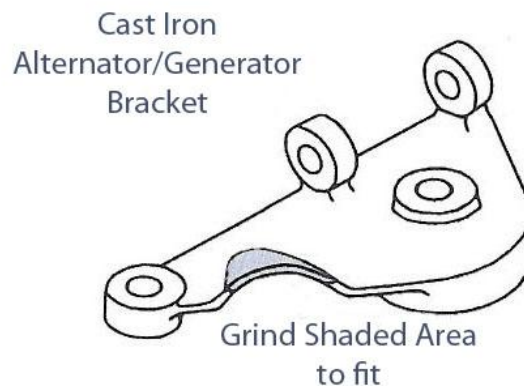
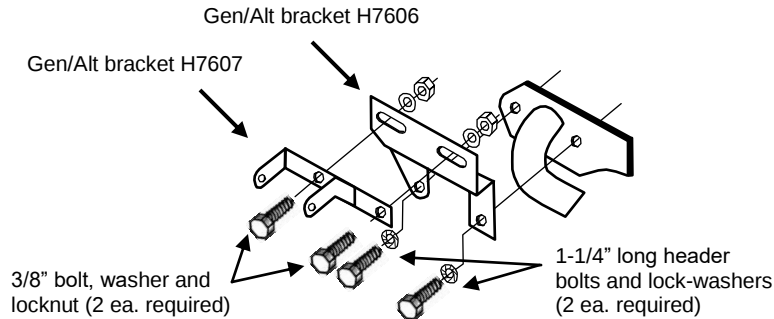


Illustration A



**Illustration B:
Gen/Alt Bracket**

START THE ENGINE

Start the engine and allow it to warm up to operating temperature. Check for any unusual noises or exhaust leaks. If every thing is OK, stop the engine and tighten all bolts while the engine is still warm. **NOTE:** Check the bolts periodically to make sure they have not loosened. Re-tighten after the first 500 miles and then again at 1000 miles

IMPORTANT CHECK LIST

- Be sure that all brake lines and fuel lines are clear of headers and/or connector pipes.
- All spark plug wires, battery cables, or other electrical components should be clear of headers and/or connector pipes.
- If dipstick tube was removed, make sure it is installed properly and that the dipstick has been replaced.
- Double-check the tightness of all bolts including brackets and accessories.

PARTS LIST

Qty	Description		
1	Left side header	1	Right side header
2	Header gaskets	2	2 1/2" reducers
2	Collector gaskets	12	3/8"-16 x 1" header bolts
6	3/8"-16 hex nut	18	3/8" lock-washers
1	Spacer for Power Steering Bracket to head		
6	3/8"-16 x 1/2" hex head cap screws		

WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov