



INSTALLATION GUIDE

PART NUMBER: 350R01
4-LINK AXLE KIT AND C-NOTCH
GM C-1500 REGULAR AND EXTENDED CAB | 1988-1998

-4" TO -7" ADJUSTABLE RIDE HEIGHT

300 W. PONTIAC WAY. CLOVIS, CA 93612
PHONE: 800-445-3767 | EMAIL: INFO@BELLTECH.COM

THANK YOU

Thank you for choosing our high quality Belltech product. We have spent a great deal of time developing our line of products so that you will receive maximum performance with minimal difficulty during installation. Soon your vehicle will be on the road looking and feeling much improved.

Please take a moment to read all instructions and warnings prior to installation of your new Belltech product and before operating your vehicle. If you have any questions or concerns regarding any step in the installation process, please do not hesitate to call or email our customer support specialists who are trained to help you through any portion of this process.

Before You Begin:

It is of the utmost importance that you confirm all the components listed on the parts list are in the kit. You can find this list located on the last page(s) of your instructions. Do not begin installation if any part is missing. Instead, please call our Belltech customer service specialists.

Belltech Customer Support:

Phone: 1-800-445-3767

Email: info@belltech.com

Safety Information:

Warning: Do not work under a vehicle supported only by a jack. Place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.

Proper use of safety equipment and eye/face/hand protection is necessary when performing any of the following instructions.

We strive for an exceptional experience for all our valued customers. If for any reason you need assistance with your Belltech products, please do not return the product to the store you purchased from, but rather call our dedicated customer service experts, from 7am to 5pm PST.

We recommend that a qualified mechanic, in a properly equipped facility, perform this installation.

It is very helpful to have an assistant available during installation.

Before Driving Your Vehicle:

It is important to double check all brake hoses, cables, and other components to be sure there is no interference. You must also check for wheel/tire to chassis/body interference. If any issues are found, review your installation instructions to be sure no steps were missed, and any problems are corrected.

Make sure your vehicle is aligned immediately following installation.

Check all hardware and torque at intervals for the first 10, 100, and 1000 miles.

Some of Belltech's products are designed to improve your vehicle's off-road performance. Leveling/lifting your vehicle may result in an altered center of gravity. It is crucial to use extreme care when operating your vehicle to prevent rollover and/or loss of control.

Any changes in your vehicle's suspension may result in transformed handleability. Please test-drive your vehicle in a remote location so you can become accustomed to the revised driving characteristics.

Perform headlight check and adjustment.

Failure to drive any modified vehicle in a safe manner may result in harm or death.

Never operate your modified vehicle under the influence of drugs, alcohol, or lack of adequate sleep.

Always wear your seatbelt.



DIFFICULTY:



INSTALLATION TIME:

5-6 Hours +
Alignment

RECOMMENDED TOOLS:

- Properly rated floor jack
- Support stands
- Wheel chocks
- Metric socket wrench set
- Metric wrench set
- Pliers
- Tape measure
- Hammer and rubber mallet
- Black spray paint
- Metal paint marker
- Safety glasses
- Torque wrench rated up to 150 ft lbs.

SPECIALTY TOOLS:

- Angle grinder or die grinder equipped with cutoff wheel
- Air hammer with chisel set
- Face shield
- C-clamp
- Drill with drill bit set
- Pin punch set

INSTALLATION PREPARATION:

Before beginning the installation process, measure the hub to fender heights for your vehicle and record them in the “Before” section. After your vehicle has been modified, record the new measurements in the, “After” section. This way, you can compare the resulting height to the original. When taking the measurements, measure vertically from the center of the wheel to the inner edge of the fender.

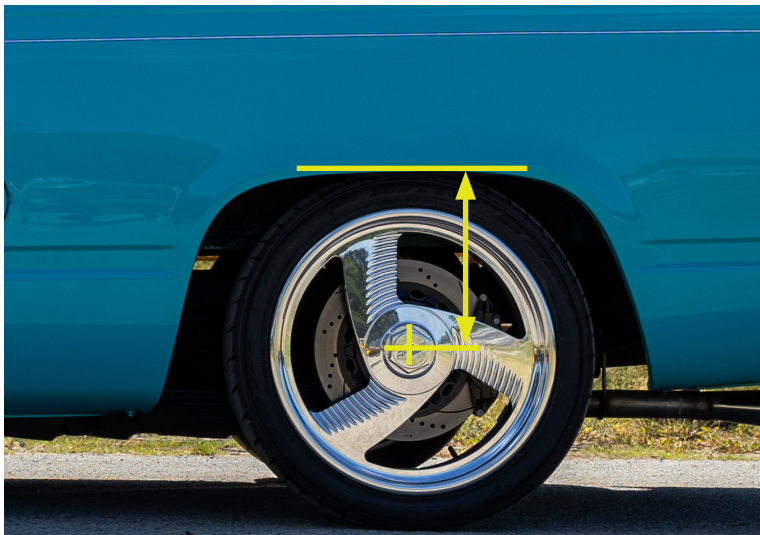
Before:

LF: _____

RF: _____

LR: _____

RR: _____



After:

LF: _____

RF: _____

LR: _____

RR: _____

JACKING, SUPPORTING, AND PREPARING THE VEHICLE

1. Park your vehicle on a smooth, level, concrete or seasoned asphalt surface.
2. Block the front wheels of the vehicle using wheel chocks. Make sure the vehicle's transmission is in "PARK" (automatic) or 1st gear (manual).
3. Activate the parking brake.
4. For easier access to the suspension and to simplify the installation, we recommend removing the bed from the vehicle. This is accomplished by disconnecting the gas filler neck, two ground straps, unplugging the taillight harness, and removing the 8 bolts that attach the bed to the chassis.
5. Loosen, but do not remove, the rear wheel lug nuts.
6. Lift the rear of the vehicle off the ground using a properly rated floor jack. Lift the vehicle so the rear tires are approximately 6-8 inches off the ground.
7. Place support stands rated for the vehicles weight. The stands should be positioned in the factory specified locations. (Refer to the owner's manual). Prior to lowering the vehicle onto stands, make sure the support stands will contact the chassis. It is very important that the vehicle is properly supported to prevent any harm to oneself or to the vehicle.
8. Lower the vehicle slowly onto the stands.
9. Remove the rear wheels.

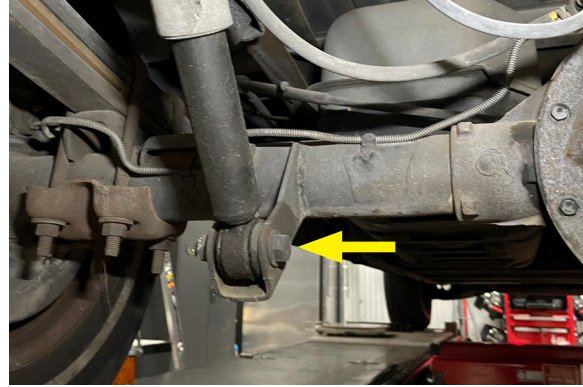


Technician reminder:

Never work under a vehicle supported only by a jack. It is necessary to place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.

REAR OEM SUSPENSION REMOVAL

10. Support rear axle with the appropriately rated jack stand.
11. To detach the rear shock absorbers, remove the upper 13mm nuts and bolts. Also remove lower 21mm nuts and bolts.



12. Place a jack stand on the rear driveshaft pinion to prevent “pivot” in doing the following step.
13. Remove the eight 21mm U-bolt nuts. Detach the U-bolts from the leaf springs and the lower brackets from the axle.
14. With the leaf springs free from the axle, remove the 21mm bolts connecting the front of the leaf springs to the front OEM hangers.



15. Remove the lower 21mm shackle bolts from the rear OEM hangers and detach the leaf spring and shackle assemblies from the vehicle; they will not be used for the remainder of the installation.



Technician reminder:

It may help to break loose the 21mm upper shackle bolt but do not remove it.



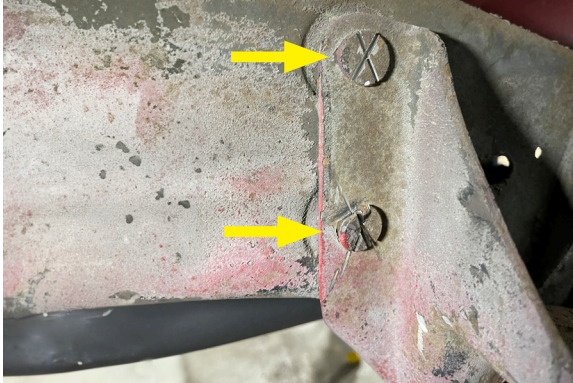
REAR OEM SUSPENSION REMOVAL CONTINUED



Technician reminder:

Always wear eye protection when using cutting or grinding power tools.

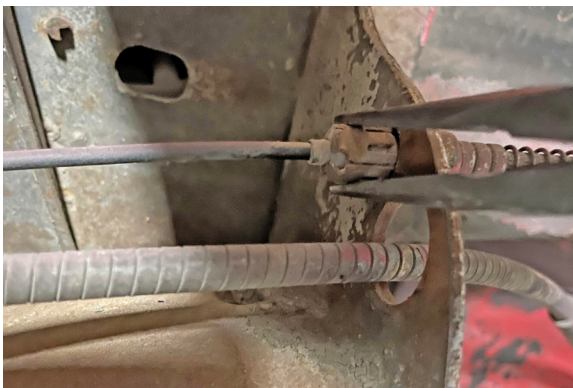
16. To remove the OEM front passenger side (RH) hanger, use a chisel or a grinder to mark an "X" on each of the rivet bolt heads, this makes it easier to cut off the rivet bolt head.



17. Cut or grind off the rivet bolt heads. Once the bolt heads are removed, use a hammer to knock the rivets out from the hanger.



18. To remove the OEM front driver side (LH) hanger, the emergency brake lines need to be unclipped, and the hanger must be cut to remove the lines from the hanger.



19. Use a chisel or a grinder to mark an "X" on each of the rivet bolt heads, this makes it easier to cut off the rivet bolt head.
20. Cut or grind off the rivet bolt heads. Once bolt heads are removed, use a hammer to push the rivet out from the hanger.

FRAME AND BED RAIL MODIFICATIONS



Technician warning:

Before continuing with the following procedure, ensure the frame is supported in the front and the rear of where the frame will be cut for the C-notch. Failure to do this may cause the frame to bend. Belltech recommends working on the cut and installation one side at a time.

21. Remove the bolts that secure the brake line and wiring harness to the inside of the driver side (LH) frame rail. There are two 13mm bolts securing the brake line transition bracket to the frame and two 13mm bolts securing the rigid brake line and electrical wiring harness brackets to the frame. Detach the plastic clips and secure the lines away from the frame while the modification of the C-notch is performed.



22. Use the provided Belltech template (7300-887); align the template with the holes on the frame directly above the rear axle.



Technician reminder:

Ensure the template is in the correct orientation to mark the frame. The template has an arrow facing the **FRONT** of the vehicle.



23. Use a center punch to mark the corners of the notch template. Mark the frame with a paint marker or a scribe to make a line connecting the center-punched locations where the notch will be cut out. For the lower hole locations that are at the bottom of the frame rail, mark the lower hole locations along the angled lines on the template.



24. For the marked lines at the bottom of the frame rail, use a square to help mark and connect a parallel line across the bottom of the frame.

FRAME AND BED RAIL MODIFICATIONS CONTINUED

25. Drill 1/4" holes on the center-punched corners.



26. Use a die grinder with a cutoff wheel, or Sawzall, or a plasma cutter to cut the chassis along the marked lines. Cutting to the center of the holes leaves the radius of the hole intact. This reduces the possibility of a stress crack developing at the end of the cutting line. The OEM bump stop brackets will be cut off with the notch.



Technician warning:

DO NOT use a cutting torch on the vehicle frame.



27. The section of bed rail directly above the location where the C-notch cut was made must be cut out for additional clearance.



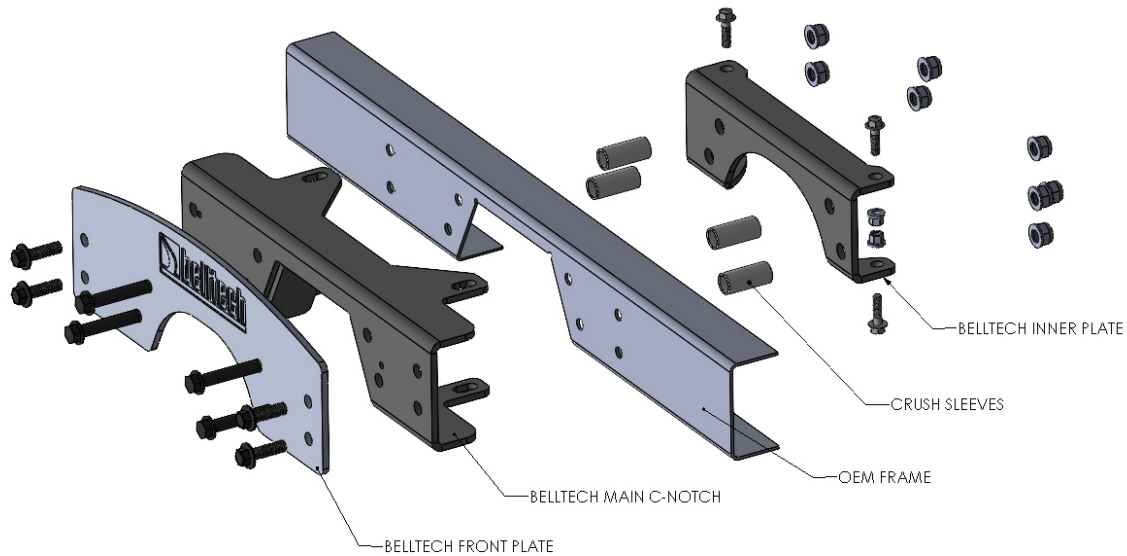
28. Deburr the edges of the cutouts on the frame and bed rail using a grinder or other suitable tool. To prevent corrosion, spray paint any bare metal surfaces.

BELLTECH C-NOTCH BRACKET INSTALLATION



Technician note:

The Belltech C-notch consist of three components. When installed, these components create a “Box-style” system that reinforces the frame.



29. Attach the supplied bump stop to the bottom of the outer C-notch bracket by threading it directly into the bracket.



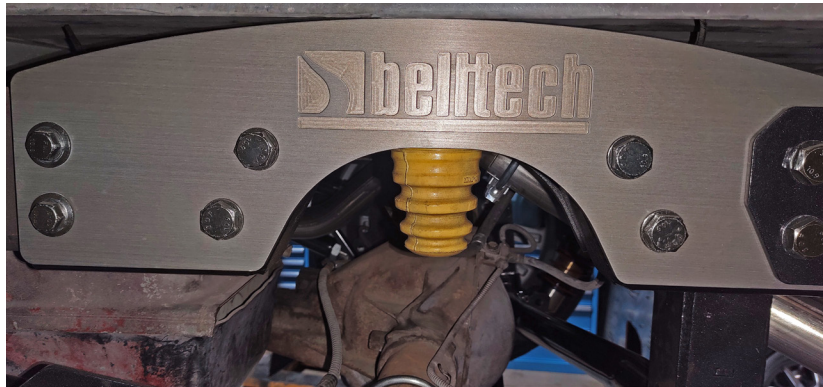
30. Slide the outer C-notch bracket over the outside face of the frame. It may be necessary to use a soft face hammer to position the bracket over the frame. Ensure the C-notch bracket top flange is in contact with the top of the frame rail, then clamp the bracket into place using C-clamps or another suitable tool.

BELLTECH C-NOTCH BRACKET INSTALLATION CONTINUED

31. With the C-notch bracket installed against the outside face of the frame rail, use the 1/2" holes in the bracket as guides to mark the eight bolt holes onto the face of the frame with a paint marker or center punch. Drill the eight 1/2" bolt holes onto the face of the frame. Deburr and spray paint the new holes after the drilling operation is complete.



32. Place the Belltech front plate onto the outer C-notch bracket using four M14 x 2.0-120mm bolts and M14 washers closer to the center of the front plate and four M14 x 2.0-45mm flange bolts closer to the outer edges of the front plate.



Technician warning:

The bolt must be fastened with heads on the outside of the C-NOTCH. Do not fasten them backwards.

33. Install the crush spacer tubes (four per side) on the M14 x 2.0-120mm bolts in between the inner frame rail and the Belltech inner plate. With the Belltech inner plate positioned, hand tighten the M14 nuts and washers but do NOT over tighten.



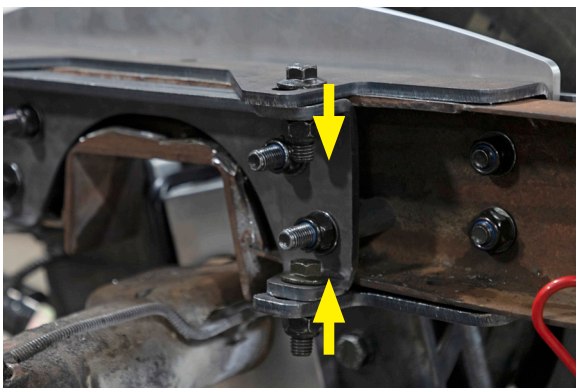
Technician note:

On the driver side (LH) only, do not install the four rear most nuts and bolts as this will done when the track bar bracket is attached.

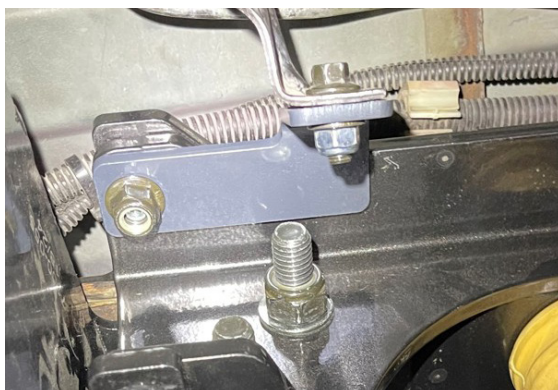


BELLTECH C-NOTCH BRACKET INSTALLATION CONTINUED

34. Install the four M10 x 1.5-35mm bolts on the Belltech C-notch bracket tabs. The bolts on the top of the bracket must be facing down, and the bolts on the bottom should be facing upward.



35. On the driver side, attach harness bracket #7100-013-99S onto the Belltech C-notch bracket tab as shown below.



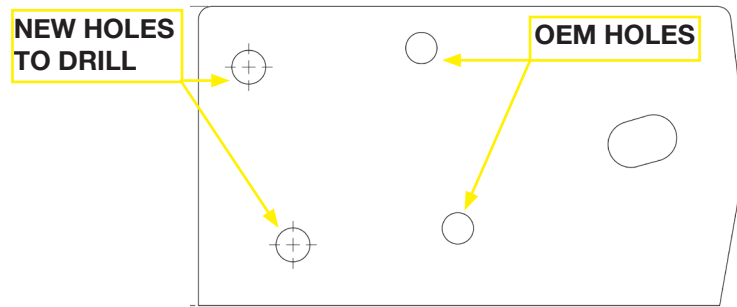
36. Attach the original harness bracket onto the supplied Belltech bracket.



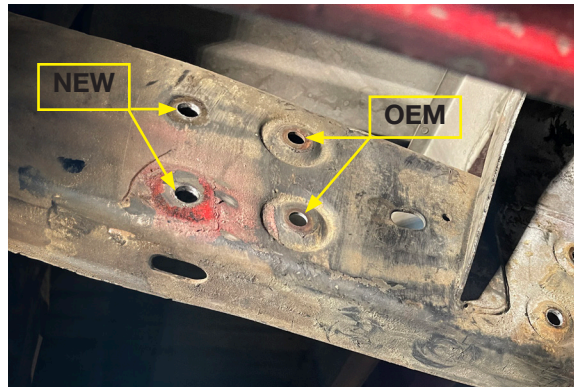
37. With all the bolts in place, torque the M10 bolts to 60 ft lbs. and the M14 bolts to 100 ft lbs.

BELLTECH FRONT HANGER INSTALLATION

38. Use the provided Belltech hanger template (7100-887); align the template to mark and drill the new holes on the chassis.



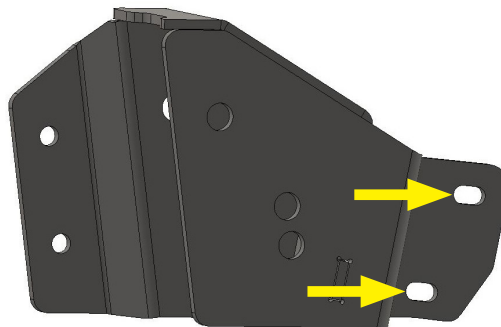
39. Align the two holes on the template with the holes towards the rear of the vehicle.



40. Use a center punch to mark and punch the center of the cross hairs on the template for the new holes to be drilled.

41. Drill out the two new holes using a 1/2" or 12mm drill bit.

42. The two holes from the OEM hanger, towards the front, need to be enlarged to 1/2" or 12mm.



Technician note:

Installing the hanger on the driver side is more difficult, in some cases, it may be easier to remove or shift the fuel tank aside to install the new bolts.

BELLTECH FRONT HANGER INSTALLATION CONTINUED

43. Position the Belltech front hanger on the chassis. Loosely fasten the original bolt holes first using the supplied M12 x 1.75mm bolts and M12 nuts. Do not torque yet.



44. Align the Belltech hanger slots towards the rear of the vehicle.



45. Place the supplied M12 x 1.75mm bolts into the hanger and chassis.

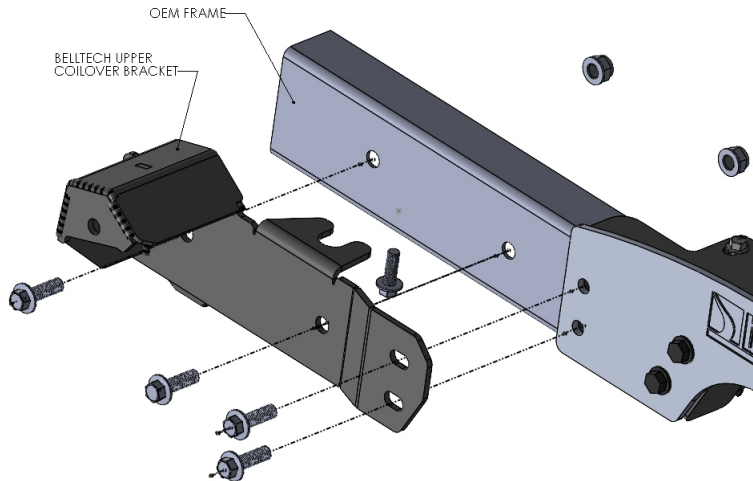


46. Fasten the hanger with the M12 nuts and washers on the inside of the chassis. Torque to 100 ft lbs.



BELLTECH UPPER COILOVER BRACKET INSTALLATION

47. Begin on the passenger side (RH); mount the Belltech upper coilover bracket and align with the two existing holes on the OEM chassis. Fasten the bracket with the two M14 x 2.0-45mm flanged bolts, M14 washers and nuts.

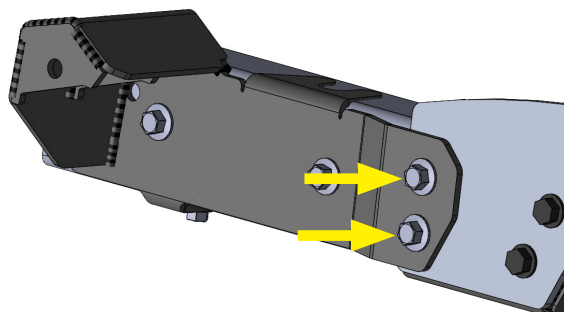


48. Two M14 x 2.0-45mm flanged bolts, M14 washers and nuts are used through the Belltech upper coilover bracket and Belltech C-notch kit.



Technician note:

Two M14 bolts are used in the Belltech C-notch kit and may have duplicate hardware for this reason.



49. Install a M12 x 1.75-35mm flanged bolt, M12 washer and nut from the bottom of the chassis.

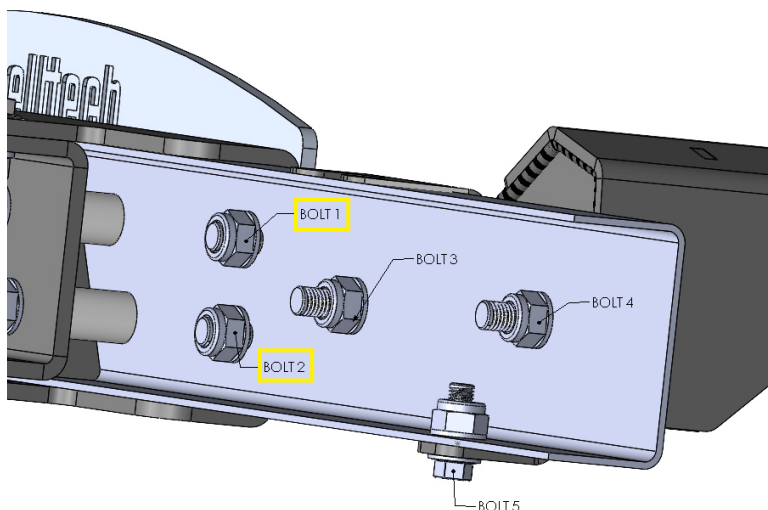
50. Torque all Belltech upper coilover bracket bolts to 80 ft lbs.

51. The driver side (LH) Belltech upper coilover bracket is installed in the same order as above.



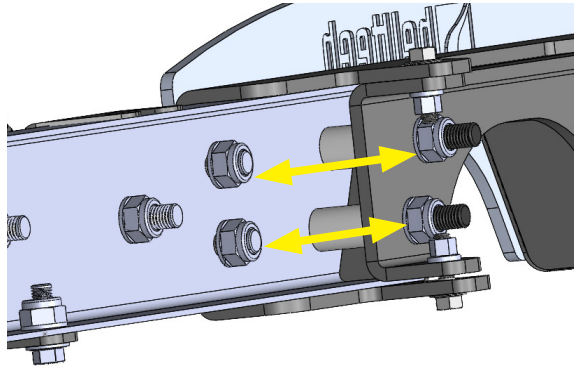
Technician note:

On the driver side (LH) bracket, leave BOLT 1 and BOLT 2 loose as they will be used to install the Belltech track bar bracket.

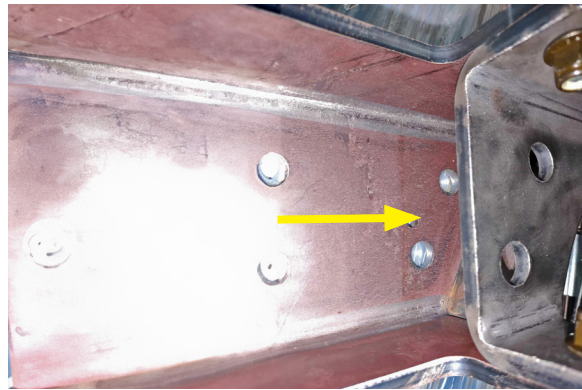
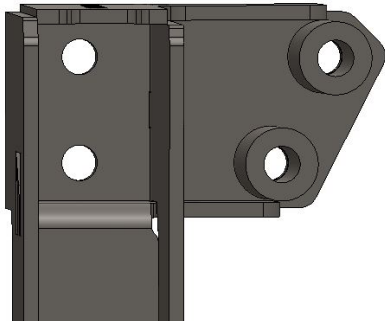


BELLTECH TRACK BAR BRACKET INSTALLATION

52. If they are not already loose, remove the four M14 bolts towards the rear of the truck from the Belltech C-notch on the driver side (LH) chassis. Remove the crush tubes being used on the C-notch, they will not be used with the Belltech track bar bracket.



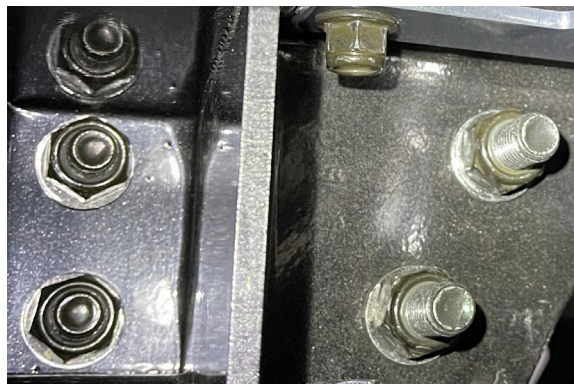
53. Slide the Belltech track bar bracket into the C-notch, between the chassis surface and the Belltech inner C-notch plate.



54. Align the four holes and secure the track bar bracket with the same M14 bolts that were removed.



55. Torque the M14 bolts to 100 ft lbs.



BELLTECH 4-LINK AXLE KIT INSTALLATION

56. Place the Belltech upper axle clamp the OEM axle spring pad and slide the provided U-bolts over the upper axle clamp.

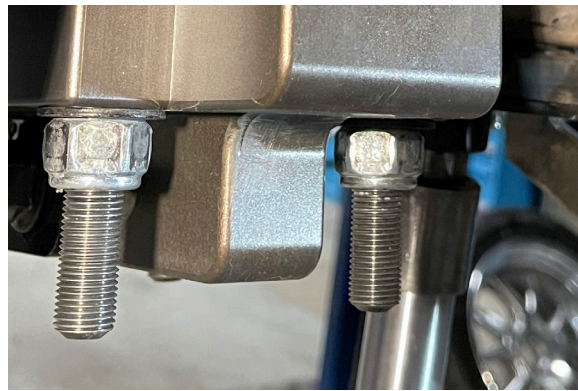


57. Attach the Belltech lower axle clamp and slide the 9/16 U-bolts through it. Fasten the lower axle clamp with the supplied 9/16 nuts and washers.

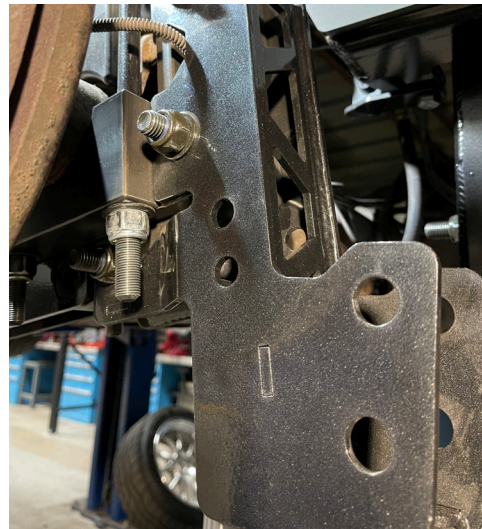
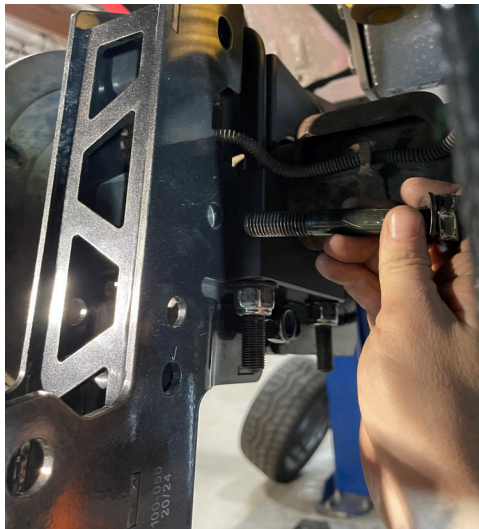


Technician reminder:

Tighten the U-bolts until snug but do not torque yet.



58. Attach the Belltech lower coilover bracket on the rear side of the axle clamps. Fasten the bracket with two M14 x 2.0-100mm bolts, four M14 washers, and two M14-2.0 nuts on the upper holes.



BELLTECH 4-LINK AXLE KIT INSTALLATION CONTINUED

59. For the bottom of the Belltech lower coilover bracket, use one M14 x 1.5-75mm flange bolt and M14 nut under the clamps.

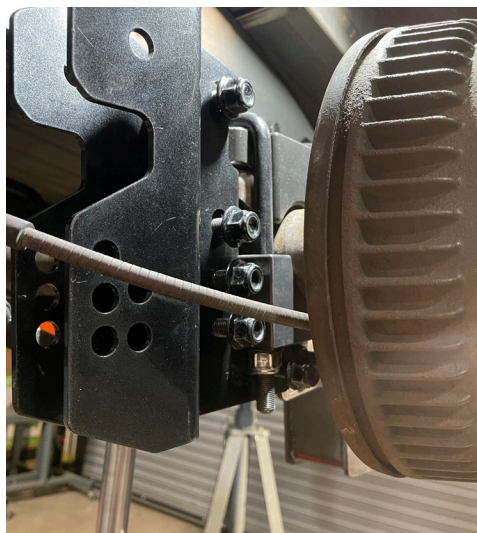


Technician reminder:

Hand tighten the lower coilover bracket bolts but do not torque yet.



60. Attach the Belltech 4-link plates part numbers 7100-005 and 7100-001 to the Belltech aluminum axle clamp shell. Place with the flat plate, part number 7100-005 on the inside of the vehicle and the bent/jog plate, part number 7100-001, on the outside of the vehicle. Fasten the plates with the supplied M14 x 1.5-75mm flanged bolts and flanged M14 nuts.



Technician warning:

The flanged bolt heads must face the inside of the vehicle. If installed incorrectly, the bolts may run into other components such as the C-notch.

61. Repeat the 4-link plate process on opposite side of the vehicle. Note that plate 7100-001 is for the LH side and plate 7100-002 is for the RH side.

62. Place the M14 flanged bolt and flanged nut at the bottom of the Belltech aluminum axle shell clamp.



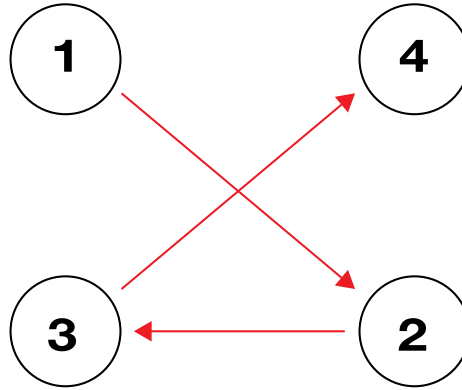
Technician reminder:

Hand tighten the 4-link arm plate bolts but do not torque yet.



BELLTECH 4-LINK AXLE KIT INSTALLATION CONTINUED

63. The U-bolts must be torqued in the cross pattern below.



64. Start at 80 ft lbs. then up to 90 ft lbs. and finish with 100 ft lbs. Ensure the same amount of turns is applied for each side.



65. Torque all rear lower coilover bracket bolts to 80 ft lbs.



66. Locate the rear upper control arms part number 7100-211 and the rear lower control arms part number 7100-212.



BELLTECH 4-LINK CONTROL ARM INSTALLATION

- 67. With the chassis secured, axle secured, and drive shaft secured, the original “hub to fender” measurements recorded in page 2 will be used to raise the axle to set the desired ride height.
- 68. Set the drive shaft pinion as desired; this should be withing 1 degree off the transfer case or transmission at ride height.
- 69. Position the axle as centered as possible within the wheel well.



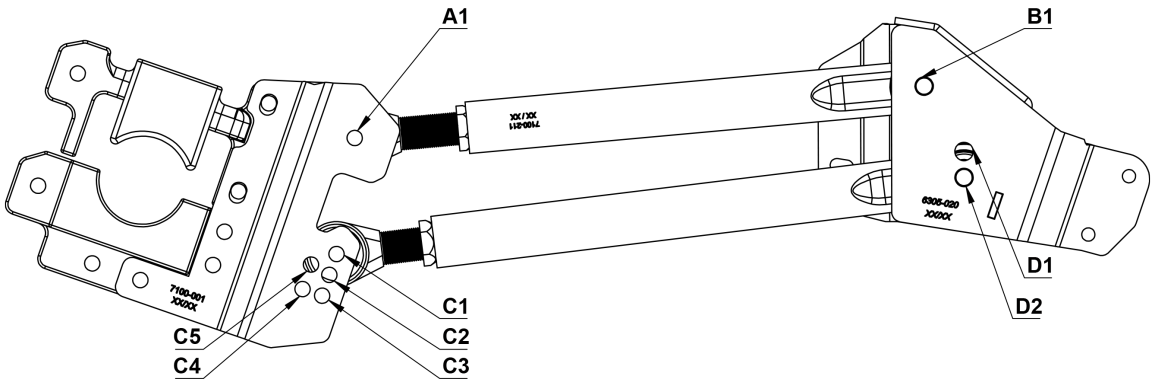
Technician note:

The Belltech 4-link system was designed to provide your vehicle with multiple anti-squat options at the rear. The range is from 60% to 120% of anti-squat arm settings. Please see the tables and diagrams below.

Vehicle heights, weight and other components will make the numbers vary from application to application.

REGULAR CAB ANTI-SQUAT ARM SETTINGS		
AXLE LOCATING POINT	HANGER LOCATING POINT	ANTI-SQUAT PERCENTAGE
C1	D2	60%
C2	D1	70%
C2	D2	80%
C4	D2	90%
C3	D2	100%
C3	D1	120%

EXTENDED CAB ANTI-SQUAT ARM SETTINGS		
AXLE LOCATING POINT	HANGER LOCATING POINT	ANTI-SQUAT PERCENTAGE
C3	D2	100%
C1	D1	70%
C4	D2	95%
C5	D1	120%
C5	D2	80%

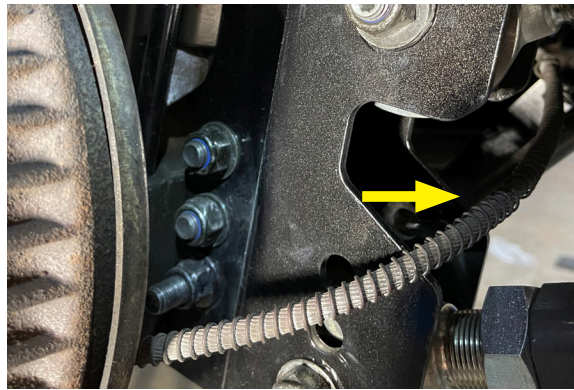


BELLTECH 4-LINK CONTROL ARM INSTALLATION CONTINUED

70. Refer to the control arm diagram on page 16 for reference. Place the Belltech adjustable upper control arm with the Heim joint on the axle side and set the distance from the axle locating point (A1) to the hanger locating point (B1) on the front hanger. On the hanger side only, the oversized washers supplied in the kit must also be placed between the M14 x 2.0-120mm bolt head and the hanger. Fasten the bolt with a M14 washer and nut on the back of the hanger.



71. Refer to the control arm diagram on page 16 to choose the desired anti-squat setting. Place the Belltech adjustable lower control arm with the Heim joint on the axle side. On the hanger side only, the oversized washers supplied in the kit must also be placed between the M14 x 2.0-120mm bolt head and the hanger. Fasten the bolt with a M14 washer and nut on the back of the hanger.
72. Ensure the emergency brake line is between the upper and lower control arms on the axle side to prevent damage from kinks or pinched lines.

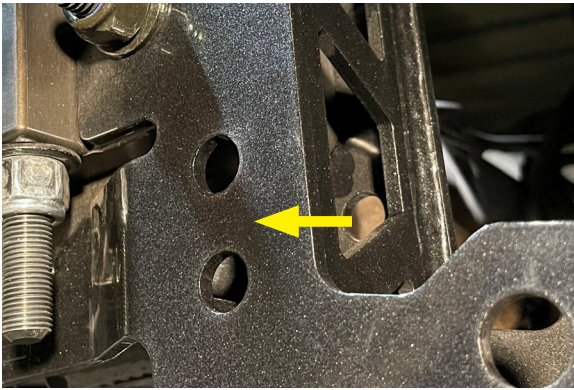


73. Attach the supplied brake cable bracket onto the emergency brake cable. Install the brake cable bracket to the bottom of the front hanger with the supplied M12x 35mm flanged bolt.

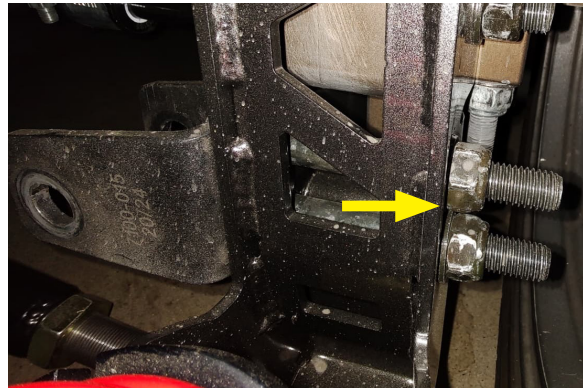
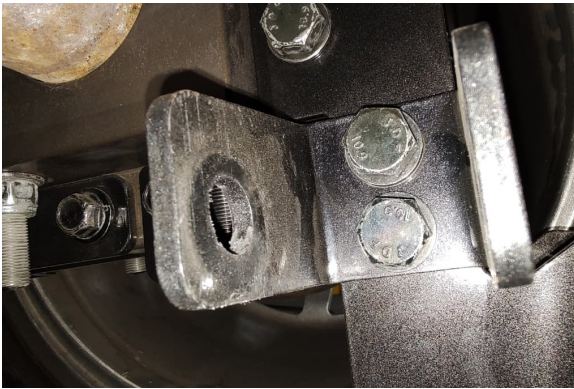


BELLTECH 4-LINK CONTROL ARM INSTALLATION CONTINUED

74. Locate the two holes on the passenger side (RH) lower coilover bracket and align the Belltech track bar clevis bracket with the two holes.



75. Attach the clevis bracket with two M14 x 2.0-100mm bolts, four M14 washers, and two M14-2.0 nuts. Ensure the bolts through the lower coilover bracket. Torque to 50 ft lbs.



76. Locate Belltech track bar part number 7100-215 and ensure the bushings are pressed into the bar.

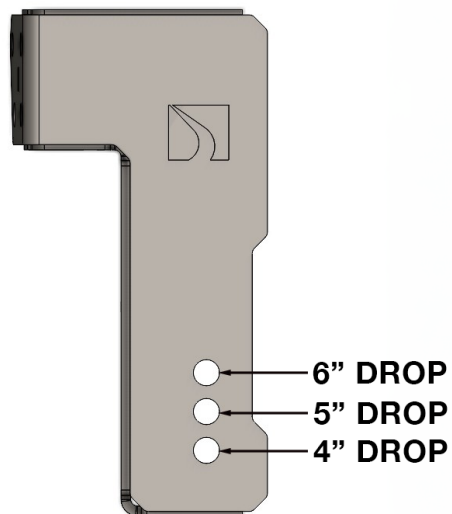


77. Ensure the Belltech track bar has the spacers attached to the Heim joint before installation.



BELLTECH 4-LINK CONTROL ARM INSTALLATION CONTINUED

78. Use diagram below to select the desired ride height setting on the Belltech track bar drop down bracket.



79. Attach the bushing end of the Belltech track bar to the Belltech track bar drop down bracket with the M16 x 2.0-110mm bolts, M16 washers, and nuts supplied in hardware kit 7100-055-777.



80. Adjust the track bar Heim length to attach the Heim end of the bar to the clevis bracket on the passenger side lower coilover bracket. Fasten with M16 x 2.0-110mm bolts, M16 washers, and nuts. Temporarily torque the bolts on the track bar to 50 ft lbs.



Technician note:

The track bar must be adjusted for proper alignment. After the vehicle is aligned, the final torque to the track bar bolts is 135 ft lbs.

BELLTECH REAR COILOVER HEIGHT SETUP

81. The coilover is delivered as shown below.

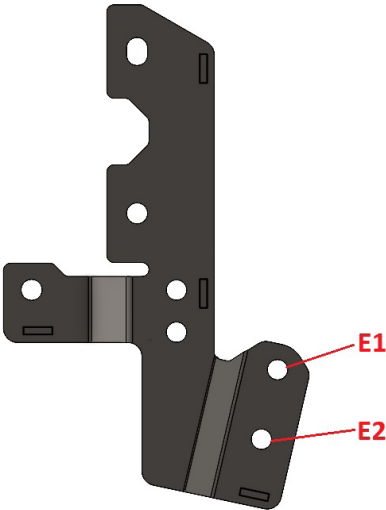


82. Loosen the set screw on the spring perch.



83. Find the appropriate spring perch height by referencing the table and bracket diagram below. The rear coilover height is based on the bracket hole used.

1988-1998 GM C1500 2WD		
Drop (Inches)	"A" Measurement Spring Perch Height	Coilover Bracket Mount
4.0"	4.90" (125mm)	E1
5.0"	4.125" (105mm)	E1
6.0"	4.90" (125mm)	E2
7.0"	4.125" (105mm)	E2



Technician note:

Your vehicle's exact ride heights may vary due to differences in chassis and trim levels. The perch heights depicted on our tables are a suggested starting point.

It is recommended to preset a higher "A" measurement and adjust down, clockwise, to the desired vehicle height once the coilover is installed.

Belltech does not recommend lowering beyond what is advertised in the table above as the performance of the shock may be greatly decreased.



84. Use the provided spanner wrench to turn the bottom spring perch to obtain desired spring perch height. Measure from the top of the perch to the center of the lower mount bushing.

85. Tighten the set screw. Do not over tighten the set screw. Max torque is 1-2 Nm (1.5 ft lbs.)

BELLTECH REAR COILOVER INSTALLATION

86. Attach the Belltech coilover onto the chassis side upper coilover bracket. Fasten with an M14 x 2.0-100mm bolt, M14 washers, and nut to hand tighten the coilover.



87. Attach the Belltech coilover onto the axle side, lower coilover bracket. Fasten with an M14 x 2.0-100mm bolt, M14 washers, and nut. Torque the upper and lower coilover bolts to 88 ft lbs.

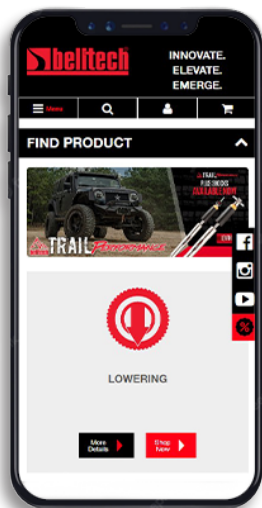


FINALIZING THE INSTALLATION

88. Mount the wheels and tighten the lug nuts.
89. Lift the vehicle and remove the support stands.
90. Carefully lower the vehicle onto the flat ground.
91. Torque the lug nuts to 125 ft lbs.
92. Place and fasten the bed onto its original position on the chassis.
93. Check that all components and fasteners have been properly installed and torqued.
94. Read and perform all tasks in the “Before Driving Your Vehicle” section of page 1 of your instructions.

THANK YOU FOR CHOOSING BELLTECH.

You are now a part of the Belltech family and we are eager to catch a glimpse of your newly modified vehicle. Give us a shout out and let us know how much you love our product. Don't forget, we offer other Belltech related merchandise for you and your vehicle on our website www.belltech.com



belltechsuspension



Belltech Suspension



@belltechsuspension



@belltechsuspension

If you have any questions, concerns, or warranty related issues regarding your Belltech product, please call or email our experienced customer service specialists.

Belltech Customer Support:

Phone: 1-800-445-3767

Email: info@belltech.com

KIT CONTENTS



350R01		
Part number	Description	Qty
350R00-A	4-LINK KIT	2
350R00-B	4-LINK KIT	2
15045	BELLTECH COILOVER KIT	1
7300	C-NOTCH KIT	1

350R00-A		
Part number	Description	Qty
7100-211	REAR UPPER CONTROL ARM	2
7100-212	REAR LOWER CONTROL ARM	2
7100-215	ADJUSTABLE TRACK BAR	1

350R00-B		
Part number	Description	Qty
6305-010-99S	ADJUSTABLE HANGER (LH)	1
6305-020-99S	ADJUSTABLE HANGER (RH)	1
750100-001	UPPER CLAMP SHELL	1
750100-002	LOWER CLAMP SHELL	1
7100-001-99S	OUTER ARM PLATE (LH)	1
7100-002-99S	OUTER ARM PLATE (RH)	1
7100-005-99S	INNER ARM PLATE	2
7100-012-99S	E-BRAKE BRACKET	1
7100-013-99S	E-BRAKE BRACKET (LH)	1
7100-014-99S	HARNES BRACKET (LH)	1
7100-016-99S	E-CABLE J-HOOK BRACKET	1
7100-055-99S	TRACK BAR BRACKET	1
6305-777	HANGER HARDWARE KIT	1
7100-055-777	TRACK BAR BRACKET HARDWARE KIT	1
750100-777	U-BOLT HARDWARE KIT	1
7100-001-777	4-LINK HARDWARE KIT	1
7100-777A	AXLE BRAKE LINE BRACKET HARDWARE KIT	1

350R00-B HARDWARE KITS

6305-777		
Part number	Description	Qty
110218	M16 X 2.0 - 120MM BOLT	4
110225	M12 X 1.75 - 30MM BOLT	8
112050	M12 X 1.75 - 35MM BOLT	1
112165	M12 X 1.75 NYLOC NUT	8
110242	M16 X 2.0 NYLOC NUT	4
110228	M12 WASHER	16
110219	M16 WASHER	8

7100-055-777		
Part number	Description	Qty
112307	M14 X 1.5 - 75MM BOLT	2
112125	M16 X 2.0 - 110MM BOLT	2
110292	M14 X 1.5 NYLOC NUT	2
110242	M16 X 2.0 NYLOC NUT	2
110223	M14 WASHER	2
110502	5/8" FLAT WASHER	4

750100-777		
Part number	Description	Qty
11U1013-955	9/16 - 18 X 3 X 8 U-BOLT	4
110455	9/16 - 18 NYLOC NUT	8
110223	M14 WASHER	8

7100-001-777		
Part number	Description	Qty
112307	M14 X 1.5 - 75MM BOLT	10
110292	M14 X 1.5 NYLOC NUT	10
110220	M14 X 2.0 - 100MM BOLT	4
110222	M14 X 2.0 NYLOC NUT	4
110223	M14 WASHER	18

7100-777A		
Part number	Description	Qty
112177	M14 X 1.5 - 25MM BOLT	2
110292	M14 X 1.5 NYLOC NUT	2
110223	M14 WASHER	4
110232	M8 X 1.0 - 16MM BOLT	2
110245	M8 WASHER	4
110233	M8 X 1.0 NYLOC NUT	2
5008-301	1/2" INSULATED CLAMP	1

15045 HARDWARE KITS

15045		
Part number	Description	Qty
15045-100	BELLTECH REAR COILOVER	2
7100-040-991	UPPER COILOVER BRACKET (LH)	1
7100-030-991	UPPER COILOVER BRACKET (RH)	1
7100-050-991	LOWER COILOVER BRACKET	2
7100-015-991	TRACK BAR CLEVIS BRACKET	1
7100-050-777	LOWER COILOVER BRACKET HARDWARE KIT	1
7100-030-777	UPPER COILOVER BRACKET HARDWARE KIT	1

7100-050-777		
Part number	Description	Qty
110220	M14 X 2.0 - 100MM BOLT	6
110222	M14 X 2.0 NYLOC NUT	8
110223	M14 WASHER	14
112303	M14 X 2.0 - 70MM BOLT	2

7100-030-777		
Part number	Description	Qty
112050	M12 X 1.75 - 35MM FLANGED BOLT	2
112296	M12 X 1.75 NYLOC NUT	2
110283	M14 X 2.0 - 45MM FLANGED BOLT	8
110223	M14 WASHER	8
110222	M14 X 2.0 NYLOC NUT	10
110228	M12 WASHER	2

7300 HARDWARE KITS

7300		
Part number	Description	Qty
7300-010-99S	MAIN C-NOTCH (LH)	1
7300-020-99S	MAIN C-NOTCH (RH)	1
7300-003-99S	SUPER-C ARCH PLATE	2
7300-007-99S	C-NOTCH STIFFENING PLATE (LH)	1
7300-008-99S	C-NOTCH STIFFENING PLATE (RH)	1
7300-887	TEMPLATE	1
7300-777	HARDWARE KIT	1

7300-777		
Part number	Description	Qty
112083	3/8"-16 x 1" SCREW	2
112309	M10 X 1.5 - 35MM BOLT	8
110283	M14 X 2.0 - 45MM BOLT	8
110221	M14 X 2.0 - 120MM BOLT	8
110280	M10 X 1.5 NYLOC NUT	8
110222	M14 X 2.0 NYLOC NUT	16
110223	M14 WASHER	24
150200-100-HW-B	2" SPACER TUBE	8
4924-001	BUMP STOP	2



KW automotive North America, Inc.

300 W. Pontiac Way

Clovis, CA 93612

Phone: +1-559-875-0222

Toll Free: 1-800-445-3767

belltech.com

