

## **19+ GM Truck & 21+ SUV Torque Series Header Installation Instructions**



**Thank you for your purchase, we appreciate your business.  
If additional assistance is needed, please contact Kooks Headers and Exhaust  
Toll free at 1-866-586-KOOK or contact your local dealer.**

## - System Layout -

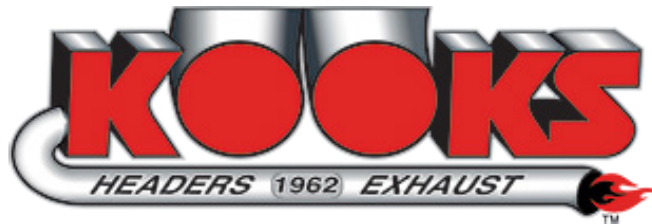
### Components to Ship With-

- 1) 755897 - Header Gaskets
- 1) SB-B60073 - Header Bolts
- 1) SB-B60069 - Collector Bolts
- 1) 754002 (Driver Side Gasket)
- 1) 754004 (Passenger Side Gasket)



# 28621100

2019+ GMPU Torque Series Header  
5.3L, 6.2L



**Do not attempt this installation if proper safety equipment is not available to you - seek the assistance of a professional installer**

## **Read and understand all instructions before beginning**

### **Vehicle Preparation**

**\*\*Raise and Support Vehicle (Refer to Owner's Manual for specified jacking points) \*\***

**\*Always disconnect the battery before performing this type of work on any vehicle\***

**2 Post Lift Recommended**

### **Factory Manifold Removal**

- Remove spark plug wires and remove spark plugs from all cylinders.
- Remove bolt on steering shaft, slide shaft apart and out of the way.
- Remove dipstick bracket and remove dipstick (passenger side).
- Unbolt exhaust from manifolds.
- Unbolt manifold from head, remove from truck.
- Clean surface of head where manifold seals.

### **Kooks Headers Install**

- Install Kooks Headers using supplied gaskets and hardware. Loosely bolt onto head first, then connect to factory exhaust. Use donut gasket and 2" long bolts on driver side. Use ring gasket and 1.5" long bolts on passenger side. Tighten header bolts to factory torque specs starting from center and working outwards. Tighten exhaust bolts to factory specs.
- Reinstall dipstick tube.
- Reinstall steering shaft.
- Reinstall spark plugs and wires.
- Start engine and check for exhaust leaks. Allow vehicle to complete one heat cycle. Re-torque all bolts.