

# Instructions

## Body Mount Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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**Application** - Ford Bronco  
- 2WD and 4WD

*(Refer current catalogue for complete listing)*

Note: Any rusted nuts or bolts will require lubricant prior to disassemble.

When removing each mount, be sure to note each location on vehicle. Also, any existing shims will need to be re-used in their respective point

- Loosen all bolts on both sides of vehicle initially.

**Be careful of fan shroud and other components while lifting. A hydraulic jack and timber may be used to lift the body.**

- Proceed by replacing mounts from 1 side of vehicle at a time.  
Note - new bolts are supplied.

- Replace 1 mount at a time, but do not tighten new bolts yet - note diagram on page 2 for bushing position.

- Once all mounts are replaced, confirm body is straight/aligned - tighten all nuts to Manufacturers specifications.

- It is recommended all hardware is re-checked after 500kms travelled.

**Contents** - Bushing 90309 x8  
- Bushing 91404 x8  
- Steel tubes x8

- Steel washer 28mm OD x8  
- Steel washer 50mm OD x8  
- Steel washer 63mm OD x8

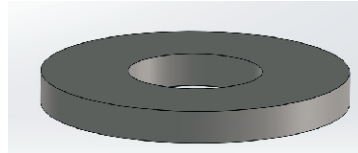
- Bolt 7/16 x 5" x2  
- Bolt 7/16 x4" x2  
- Bolt 7/16 x3" x4  
- Nut 7/16 Nyloc x8



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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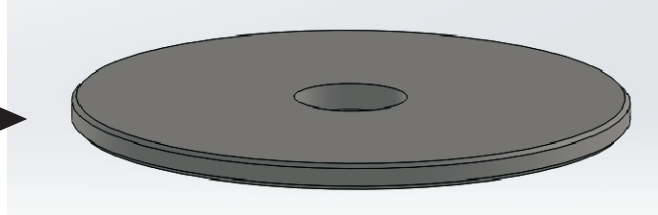
28mm OD washer



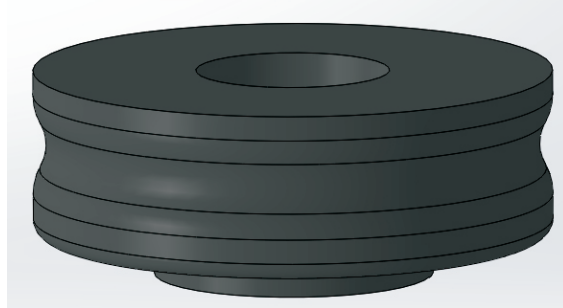
**Body**



63mm OD washer



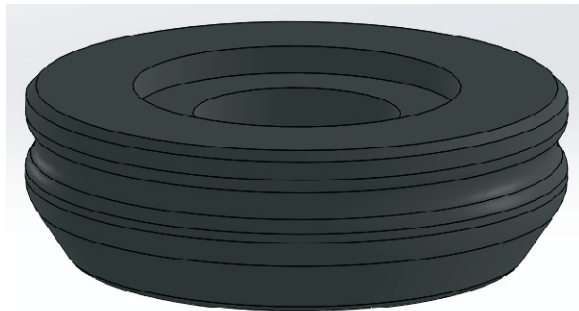
Bushing 90309



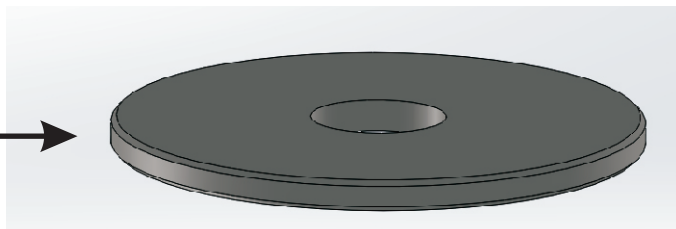
**Chassis/frame**



Bushing 91404



50mm OD washer



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