

# Instructions

## Upper and Lower Control Arm Bushings

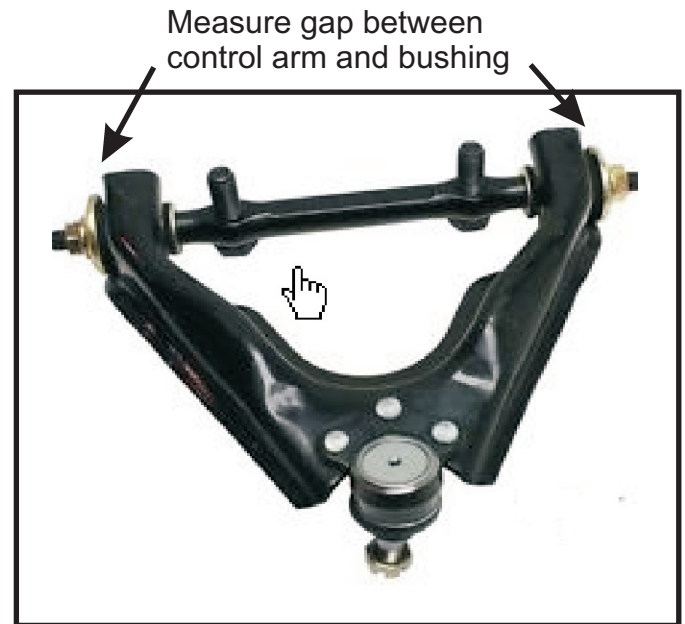
Application: Dakota 4WD  
Durango 4WD

**N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.**

### Upper Control Arm

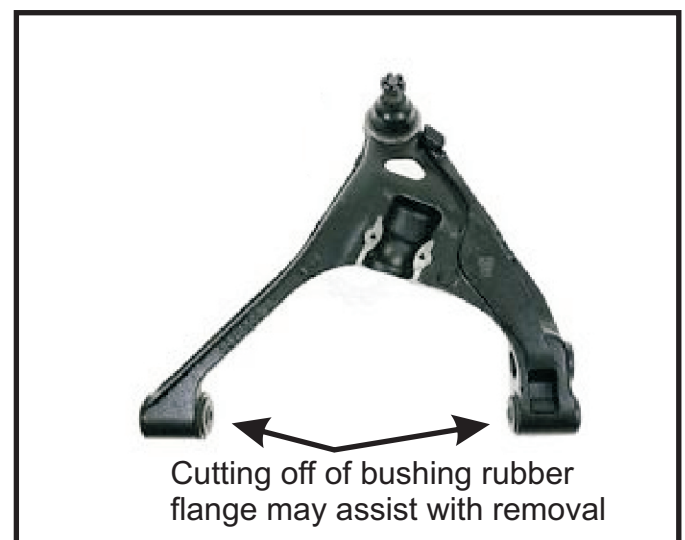
1. Raise vehicle evenly and safely support.
  2. Prior to removing bushings, measure how far the OE bushings have been pushed in. (measure gap between bushing and outside of arm)
  3. Proceed to remove bushings and outer shells.
  4. When pressing in supplied outer shells, be sure to place the OE pivot pin inside the arm prior.
- Grease bushing ID's and outer face with supplied grease only.

Tighten Pivot pin nuts to factory spec.



### Lower Control Arm

1. Remove arms from vehicle.
2. In order to remove the OE bushings, a Press may be used, alternatively they can be 'pulled' out with a full-thread bolt, and spacer. Cutting off of the bushing rubber flanges will be required.
3. Once OE bushings are removed, clean eye-rings of any dirt or burrs.
4. Push supplied bushings in place. Grease bushing ID and outer face with supplied grease only.
5. Push in supplied tubes.
6. Re-fit arm to vehicle - tighten all bolts to Factory spec.



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.