

Instructions

Front Control Arm Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support.

Never rely on a Jack only

Notes;

- **only remove and service one arm at a time.**
- **Do not remove the steel outer shells**
- **For lower arm, re-use inner tubes and side washer.**

- Once control arm is removed, remove rubber only from control arm - use heat to delaminate rubber from steel outer shell.

- Push bushing **91794** into upper arm. Use new supplied steel inner tubes.

- Push bushing **91795** into lower arm, front eye.

- Push bushing **91796** into lower arm, rear eye.

- Grease bushing internal diameter and side face

- For lower arm, re-use inner steel tubes, washers

- Tighten upper arm bolt to 80ft lbs

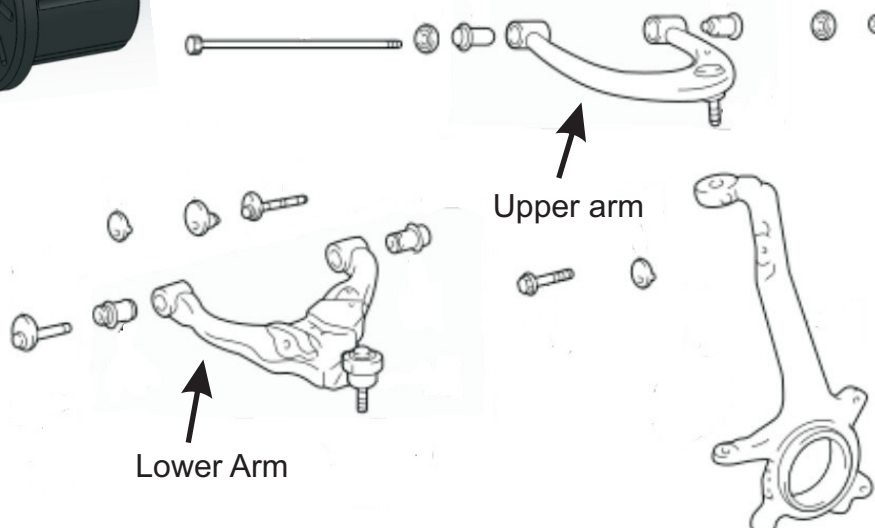
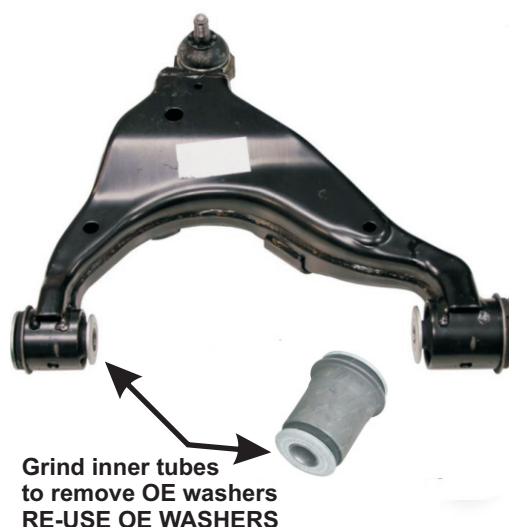
- Tighten lower arm bolts to 90 ft lbs.

- A wheel alignment is required immediately after install.

Application - Toyota Tacoma 4WD
- Toyota FJ Cruiser

(Refer current catalogue for complete listing)

Contents - Bushing 91794 x4
- Bushing 91795 x2
- Bushing 91796 x2
- Steel tube 22.2x14.3x62 x4
- Grease



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.