

# Instructions

## Front Cross-member Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

1. Raise vehicle evenly and safely support.

*Never rely on a jack only*

2. Proceed to remove lower cross-member. Start by un-bolting the lower engine mount 'through bolts'.

Note - the engine will hang in position via the upper mounts.

3. Next - remove the 4 bolts - mounted to car body.
4. Remove the 4 original bushings. Clean cross-member of any dirt and oil.
5. Fit up supplied bushings;

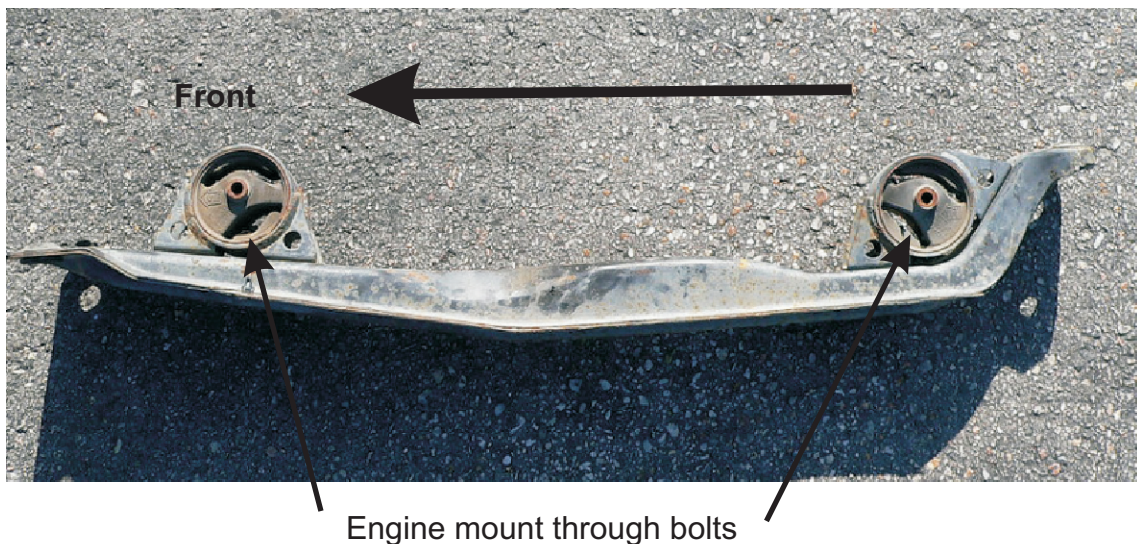
**Front mount** - 91292 - upper bushing  
- 91293 - lower bushing

**Rear mount** - 91294 - upper bushing  
- 91295 - lower bushing

6. Bolt up cross-member with original bushings - tighten to OE spec.

**Application** - Nissan Primera  
- P11  
(Refer current catalogue listing)

**Contents** - 2x bushing 91292  
- 2x bushing 91293  
- 2x bushing 91294  
- 2x bushing 91295



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.