

# Instructions

## Rear Control Arm Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Note - this is a large exercise. We recommend only performing this job if you are familiar with this type of work.

All bushings will have to be pressed out, or chiselled out (upper arm) including the steel outer shell.

- Raise vehicle evenly and safely support.

*Never rely on a Jack only*

- Remove and service only one arm at a time.

• For bushings in Hub (not control arm), a threaded puller can be used to remove bushings - refer image below.

• For the Upper Arm, use a chisel to remove the 2-piece bushings.

**Application** - Subaru Impreza WRX

*(Refer current catalogue for complete listing)*

**Contents** - Bushing 90803 x4

- Bushing 91675 x4

- Bushing 91677 x4

- Bushing 91678 x4

- Bushing 91679 x4

- Bushing 91680 x4

- Steel tube 22.2x12.2x49.5 x4

- Steel tube 22.2x12.2x60 x2

- Steel tube 28.6x20x53 x2

- Steel tube 25.4x14.3x42 x2

- Steel tube 22.2x12.2x41.8 x2

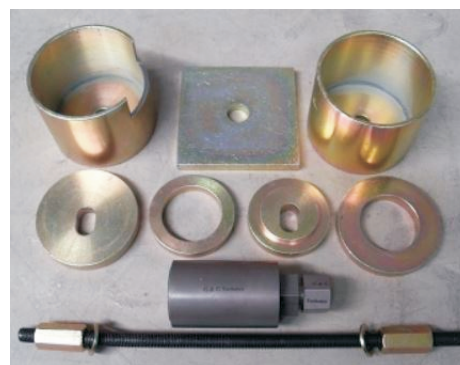
- Steel tube 22.2x12.2x47 x2

- Steel washer 63.5x20x3.8 x2

- Grease



Threaded puller example



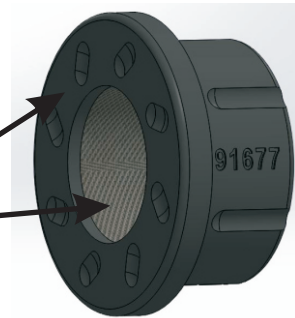
**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- Grease bushing internal diameter and face with supplied grease only



- Lower inner bushing,  
Use bushings **91677**  
Tube 2.2x12.2x41.8

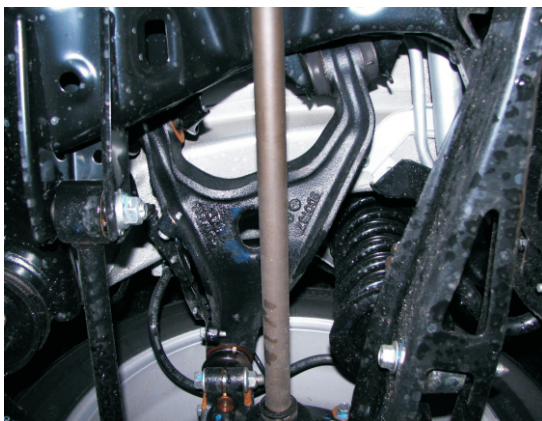
- Lower outer bushing,  
Use bushings **91679**  
Tube 22.2x12.2x49.5

- Lower trailing arm  
rear bushing,  
Use bushing **90809**  
Tube 22.2x12.2x47



- Lower 'Toe' control arm,  
Use bushing **91676**  
Tube 25.4x14.3x42

- Lower trailing arm,  
front bushing,  
Use bushing **91680**  
Tube 28.6x20x53  
Washer 63.5x20x3.8



- Upper inner rear,  
Use bushing **91678**  
Tube 22.2x12.2x60

- Upper inner front  
Use bushing **91675**  
Tube 22.2x12.2x49.5

- A wheel alignment  
must be carried out  
immediately after install

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