

# Instructions

## Front Control Arm Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**Application** - AMC vehicles  
1964-1969

1. Raise vehicle evenly and safely support.

**Note** - these bushings replace the original rubber only - do not remove original outer steel shells.

**Contents** - 2x bushing 90593  
2x bushing 90594  
4x bushing 90595  
4x bushing 90587

2. Proceed to remove preferred control arms for bushing removal.

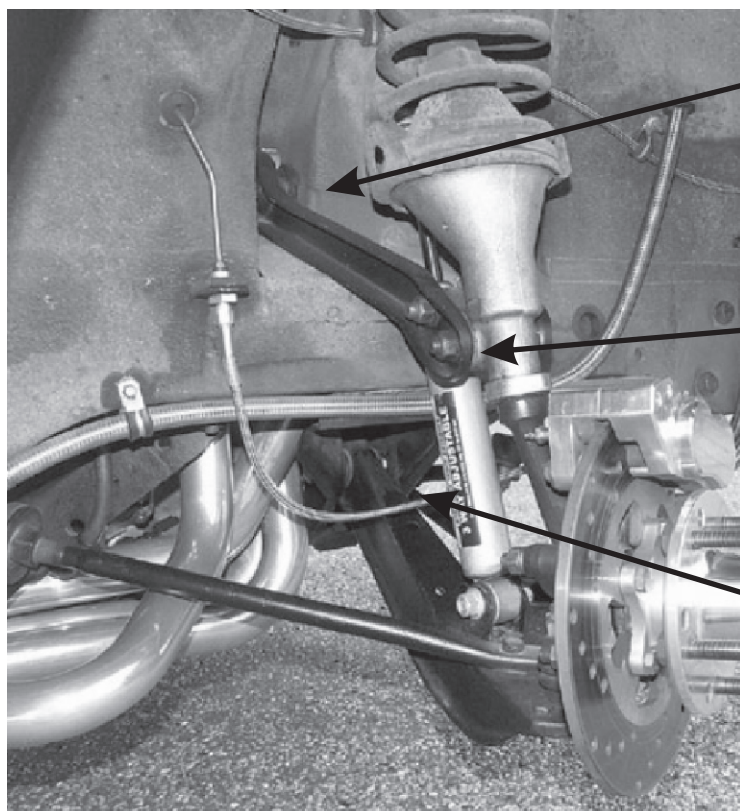
3. Remove bushing rubber from original shells - this can be done with mild heat or a Press.

4x tubes - 46mm  
2x tubes - 51mm  
2x tubes - 52mm  
8x washers

4. Once all rubber is removed, push in new supplied bushings. Refer image below for component location.

5. Grease bushing ID and face with supplied grease only.

6. Re-fit arms to vehicle. Carry out a wheel alignment immediately.



Use bushings 90595 for upper control arm inner points.  
Place supplied 8x washers on either of bushing to protect bushing face.

Use bushings 90587 for upper outer point.

Use bushing 90593 and 90954 for lower control arm.

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.