

# Installation Guide

## GEARBOX MOUNTING BUSHINGS

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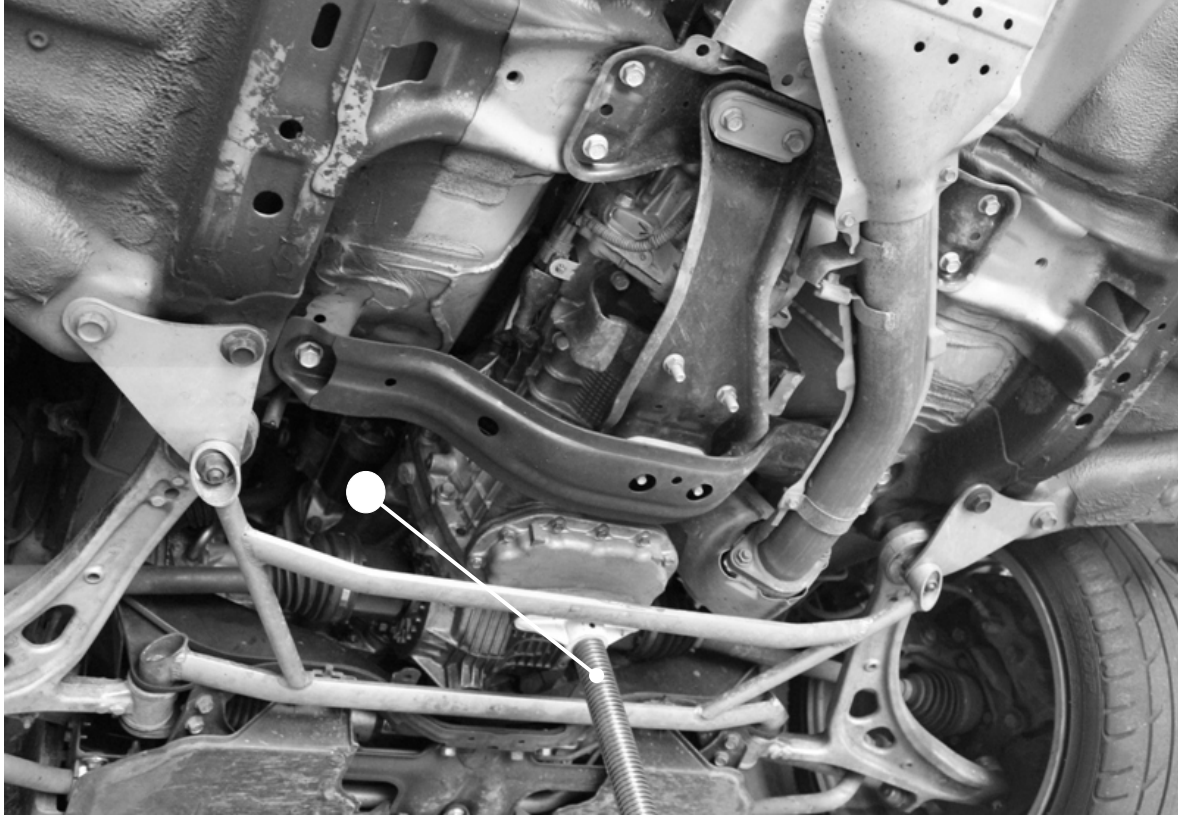
Z5245  
Rev A

*(Always refer to the current catalogue for complete application listings)*

**N.B:** This installation guide should be used in conjunction with the workshop manual.

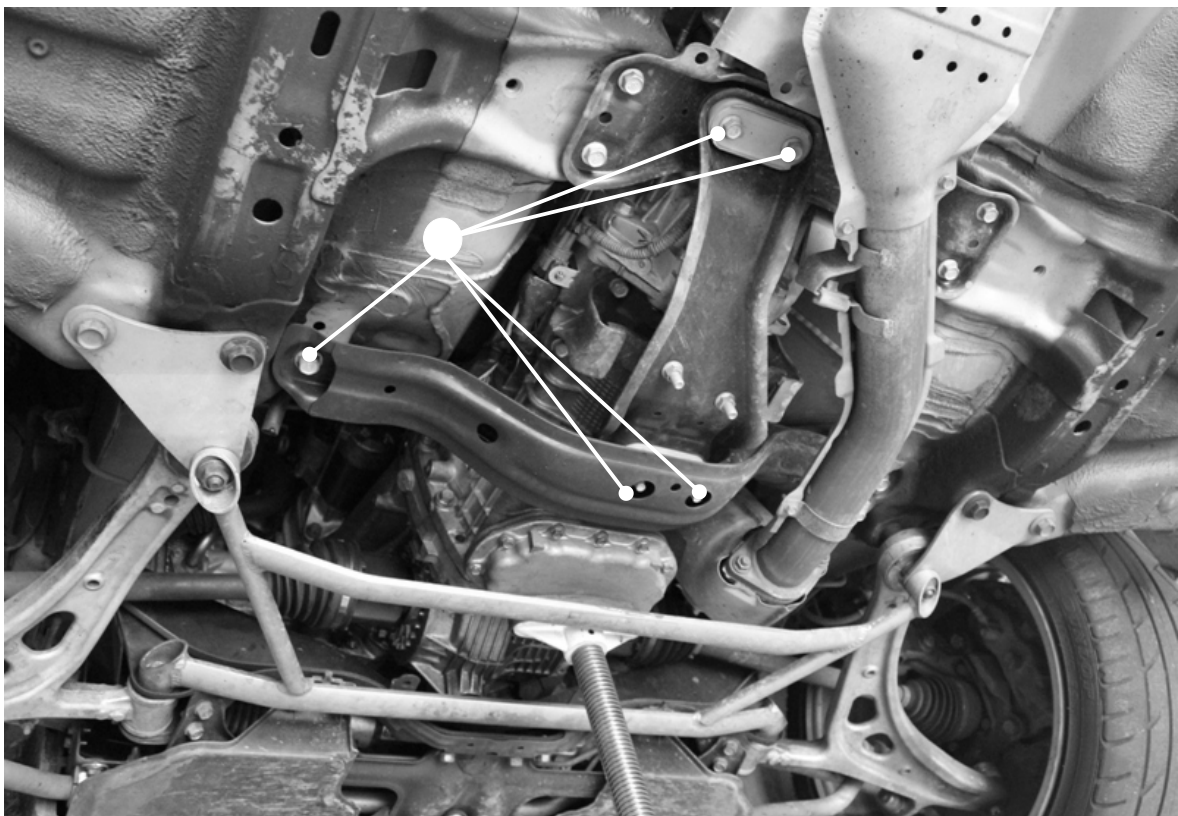
#### **FIGURE 1**

☞ Support rear of engine/front of gearbox as per image below



#### **FIGURE 2**

☞ Completely remove bolts/nuts indicated below.



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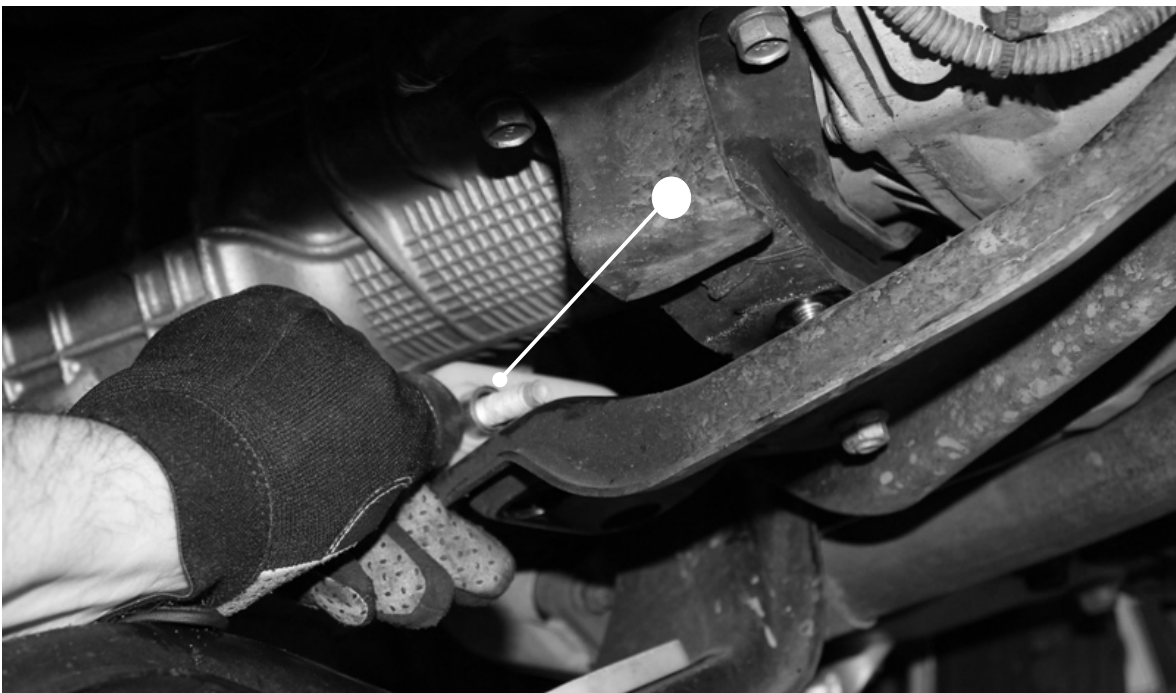
**FIGURE 3**

Partially remove bolts/nuts half thread. Don't fully remove. This will allow the support member to hang in place without full removal.



**FIGURE 4**

Remove front bolt retaining plate assembly.



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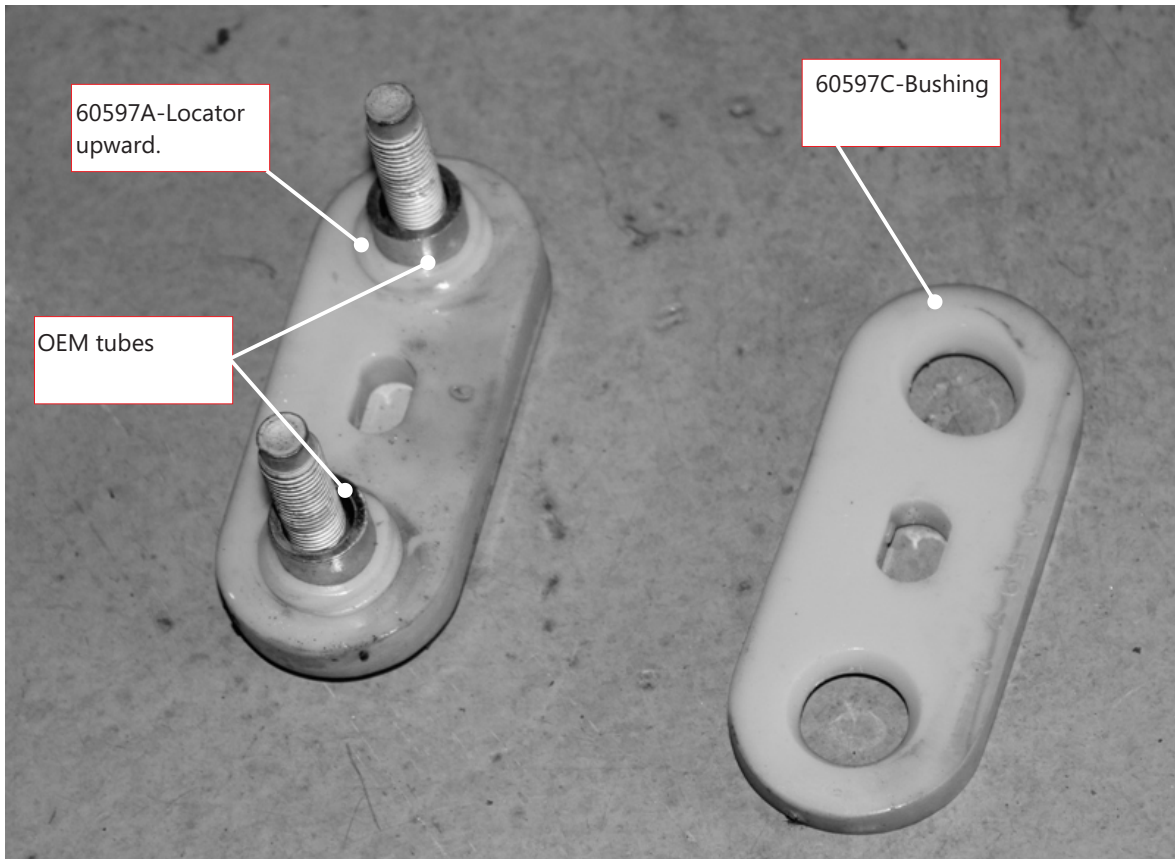
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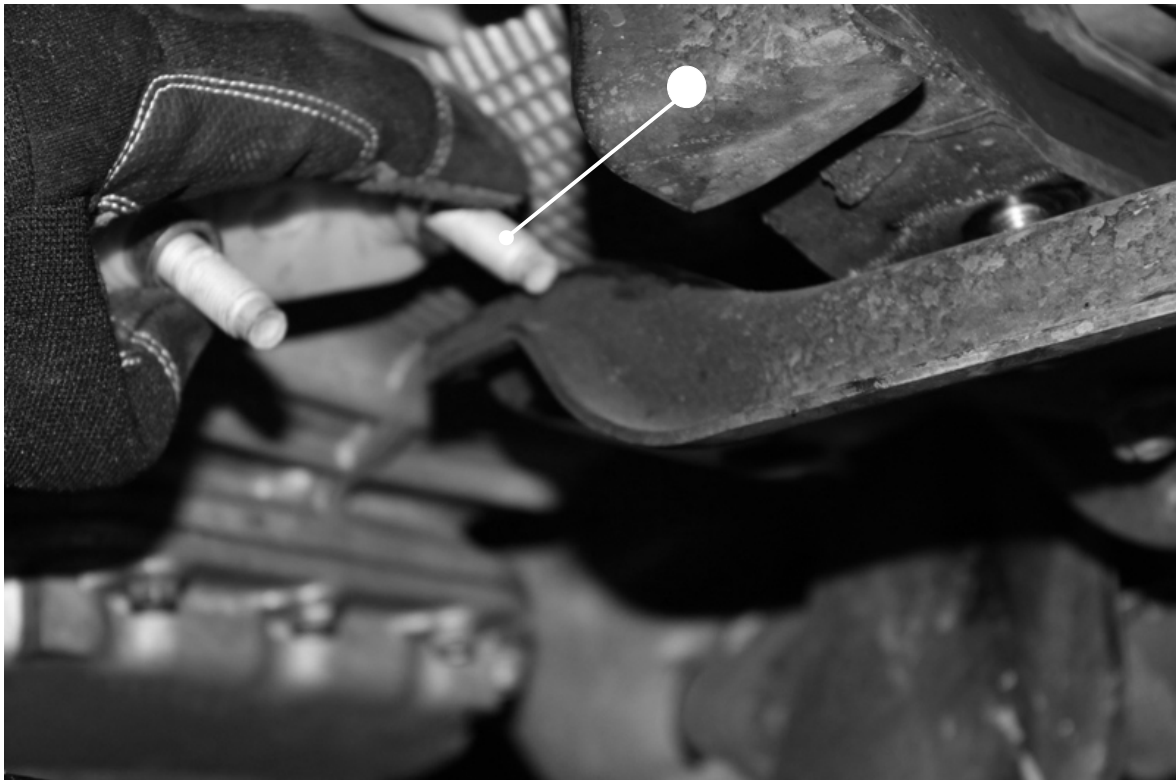
**FIGURE 5**

Install bushing 60597A onto front plate with bushing locator pointing upward. Re-insert OEM tubes



**FIGURE 6**

Re-fit the front plate with the 60579A installed.



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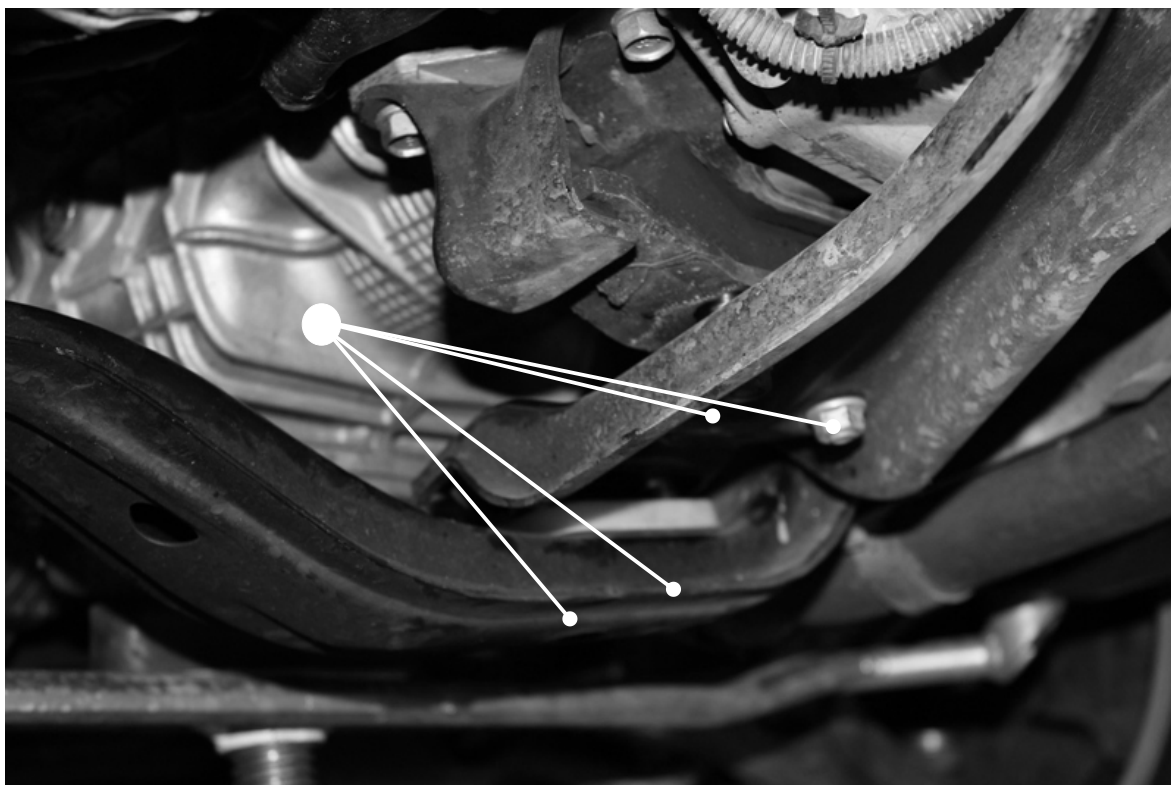
**FIGURE 7**

Install bushing 60597C onto front plate.



**FIGURE 8**

Re-install front frame and hand tighten front gearbox bolts only.



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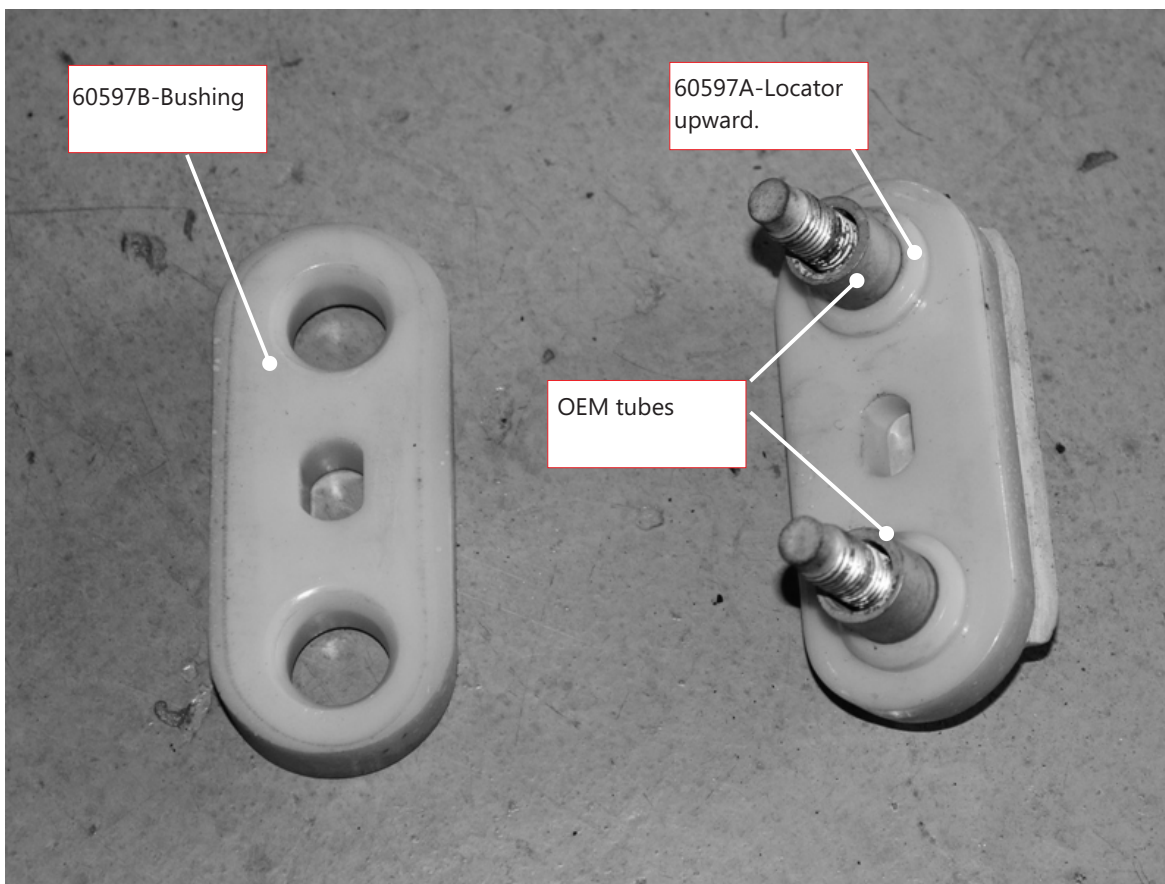
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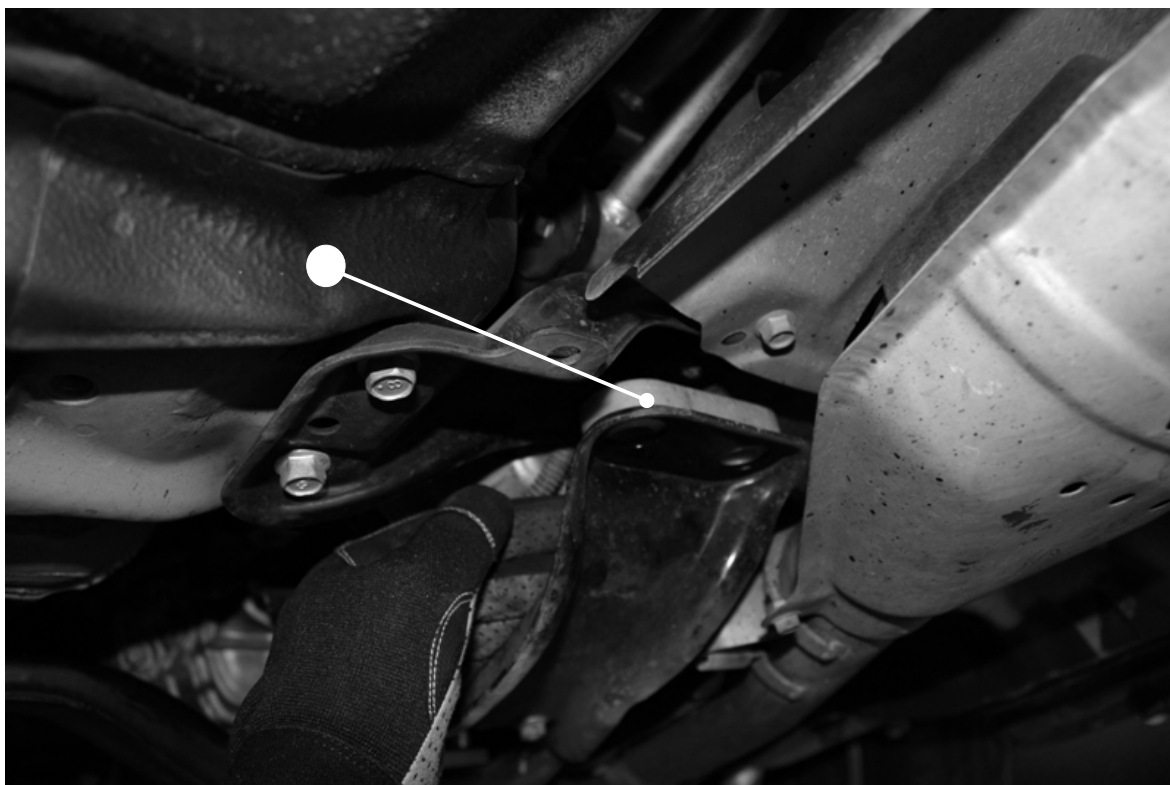
**FIGURE 9**

Rear plate removed install the 60597B with the locator tabs facing upward. Re-use OEM tubes



**FIGURE 10**

Install 60597B bushing onto frame



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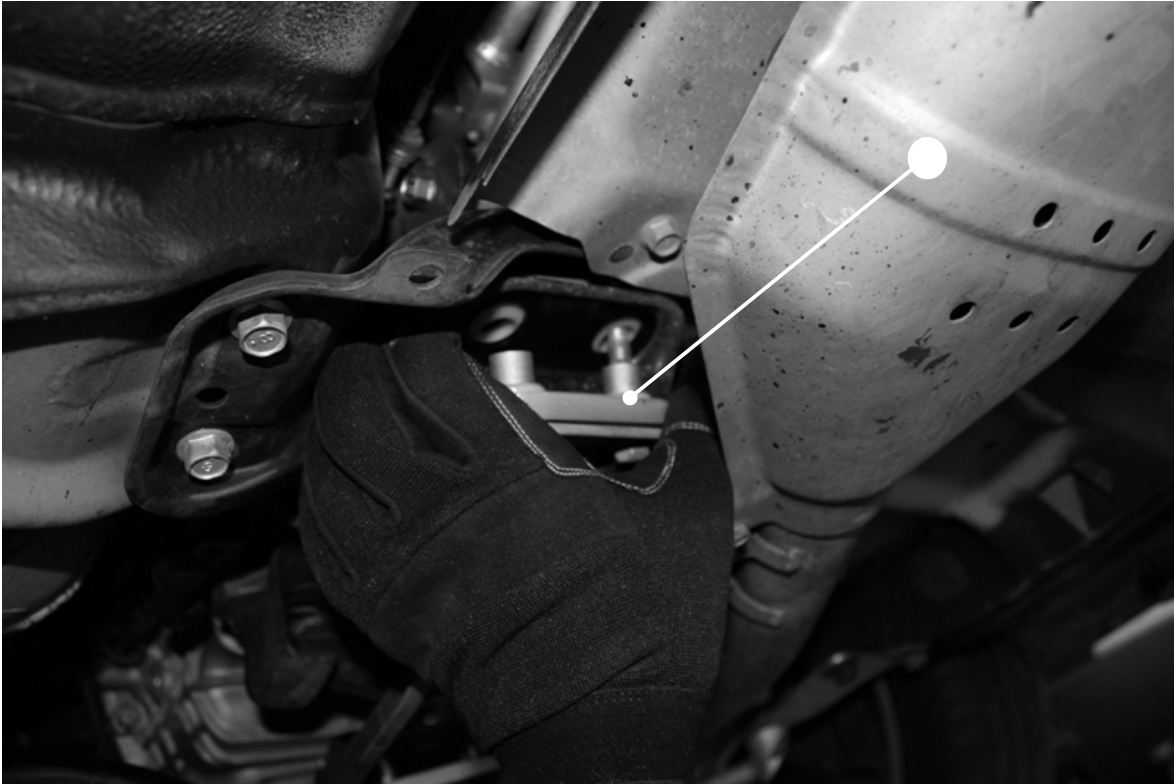
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**FIGURE 11**

Insert 60597A rear lock plate and bolts and hand tighten



**FIGURE 12**

Re-torque all bolts/nuts to manufacturers specification and road test vehicle.

