

# Instructions

## Rear Diff Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support.

*Never rely on a Jack only.*

**Note - these bushings can be replaced while diff is still in car.**

**Replace only 1 set of bushings at a time.**

- Loosen Sub-frame bolts (but do not remove yet).
- Un-bolt the rear mustache brace (5 bolts) - lower sub-frame just enough to pull out. Press or cut out original bushings. Clean brace of any dirt or oil. Push in supplied bushing 91539. Add small amount of grease to bushing ID and face - use supplied grease only.
- Proceed to remove one of the 2 front brackets. Use a Press to push out original bushings (or drill and cut out)
- Push in supplied bushings 91540 and 91541. Use small amount of grease on bushing ID and face.

- Place smaller bushing 91540 on upper side



- Place large bushing 91541 on lower side.

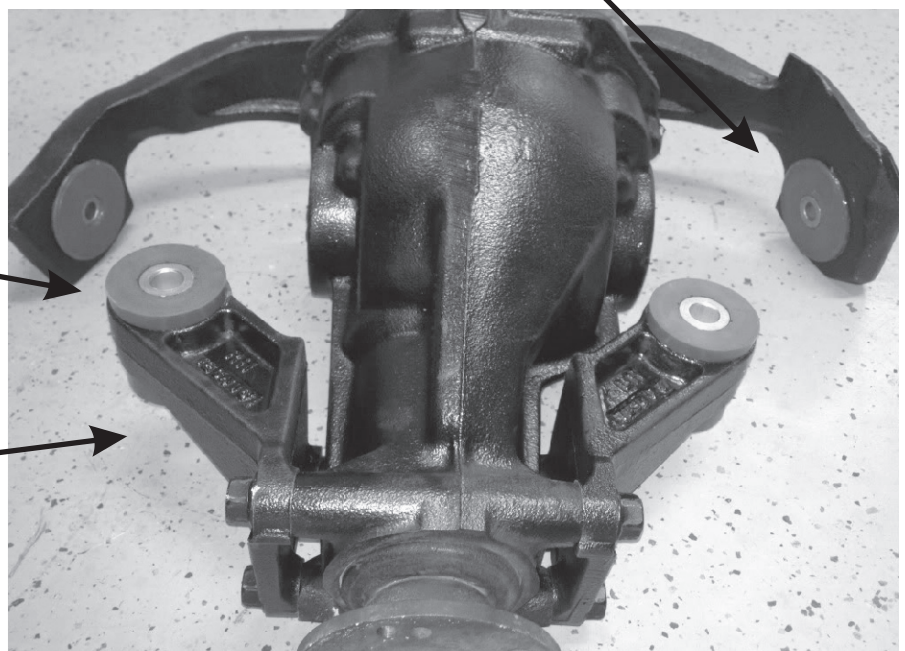


**Application** - Mitsubishi Lancer  
- EVO 8

*Always refer complete catalogue listing*

**Contents** - Bushing 91539 x4  
- Bushing 91540 x2  
- Bushing 91541 x2  
- Steel tube 25.4x17.4x60 x2  
- Steel tube 22.2x14.3x38 x2  
- Steel washer 69x16x4.7 x2 (top washer)  
- Steel washer 60x16x3.0 x2 (lower washer)  
- Grease

Bushings 91539



- Place large washer on top, smaller washer on lower bushings.
- Re-fit diff to vehicle and tighten Sub-frame. Test drive and re-check all bolts after 100kms