

Instructions

Rear Trailing Arm Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Ford Mustang S197
- 2005-10 models

Contents - Bushing 91001 x 1
- Bushing 91003 x 1
- Bump-stop 91004 x 1
- Steel tube 80mm x 1
- Steel tube 86mm x 1
- Grease

1. Raise vehicle evenly and safely support.

Never rely on a Jack only.

2. Proceed to un-bolt upper control arm.
Remove arm from vehicle.

Note - the front bushing in control arm will need to be completely removed including outer steel shell.

Important - the rear bushing - you will need to re-use the outer steel shell.

3. Remove bushings from arm and Diff.

(you may want to completely remove rear bushing from car, apply heat to remove rubber, then re-install outer steel shell)

4. Push in new supplied bushings.
Press front bushing into arm with soapy water.

5. Grease bushing ID and face with supplied grease only.

6. Re-fit arm to vehicle using original bolts - tighten to manufacturers spec.

7. Re-check bolts after initial 100kms travelled.

New bump-stop supplied



Drill hole through rubber, then place Air-hacksaw inside to cut 1 slit in outer shell (shell will shrink)

Re-use rear bushing outer steel shell.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.