

Instructions

Front Control Arm Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Page 1 of 2

- Raise vehicle evenly and safely support.

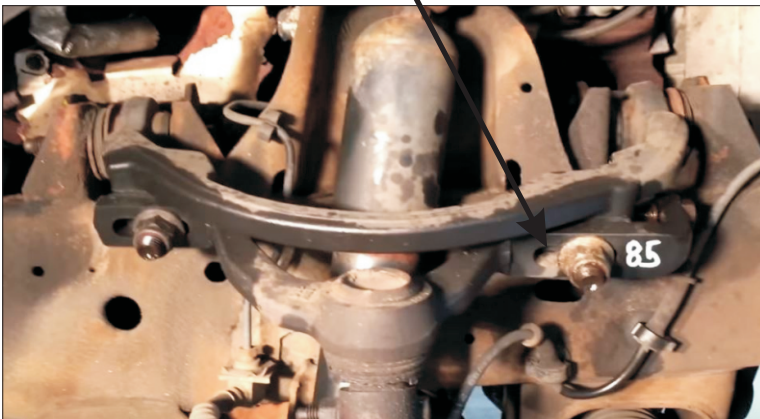
Never rely on a Jack only

- Proceed to remove front wheels.

**Before removing upper arm, mark the adjustment eccentrics.
For passenger arm, mark caster slide also**

- Un-bolt ball joint at hub first, then remove bushing bolts. Now remove arm.

Caster Slides -



Application - Ford Explorer 2WD/4WD
- Ford Ranger 2WD/4WD
- Mazda B Series 2WD/4WD
(Refer current catalogue for complete listing)

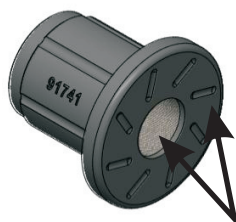
Contents - Bushing 91741 x4
- Bushing 91742 x2
- Bushing 91743 x2
- Steel tube 22x18x83mm x4
- Grease

- Use a Vice to grip washers - these will break away from bushing.

- Press rubber only out of arm.

NOTE - Re-use OE outer steel shell, inner steel tube and washers.

- Push new supplied bushings **91741** in OE steel outer shell.
- Grease new bushing internal diameter and side face with supplied grease only.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

Instructions

Front Control Arm Bushings

Continued - page 2 - Lower Arm -

- Firstly - remove torsion bars

Caution - torsion bars are under tension and are very dangerous - only to be removed by a qualified person.

- Proceed to remove lower arms.

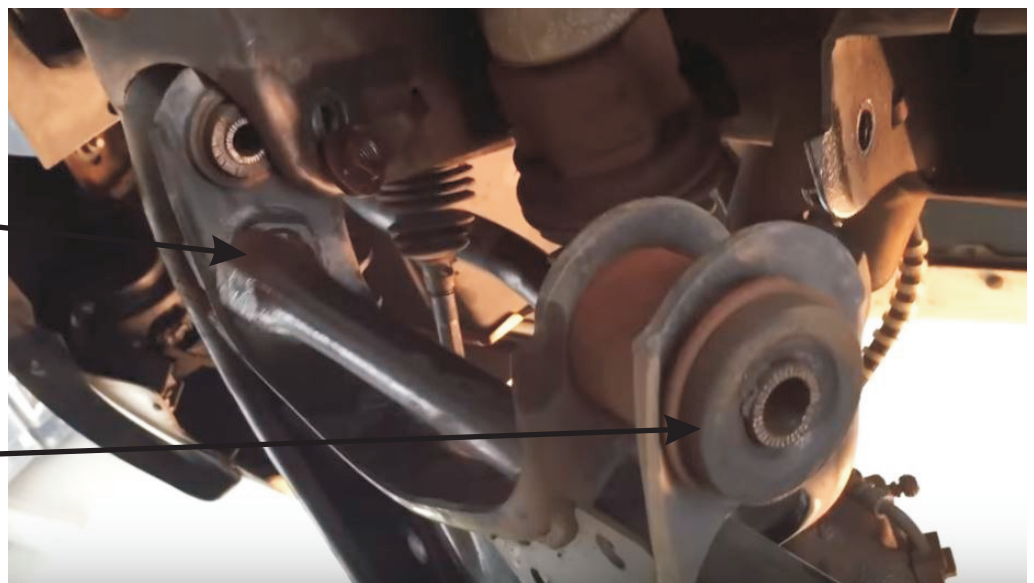
Note - do not press out steel outer shells.

- Start by pressing out inner tube (discard OE tube).
- Using lubrication, push out the rubber only. Clean steel shells of any rubber and dirt.
- Push new bushing **91742** into the front Eyes, followed by **91743** into rear Eyes.
- Grease bushing ID and face with supplied grease only.
- Push supplied steel tubes.
- Re-fit arms to vehicle.
- A wheel alignment will be required post install.



Remove Torsion bar to be able to remove lower arm.

Push out rubber. Do not remove steel outer shell.



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