

# Instructions

## Rear Diff - Rear Bushing

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

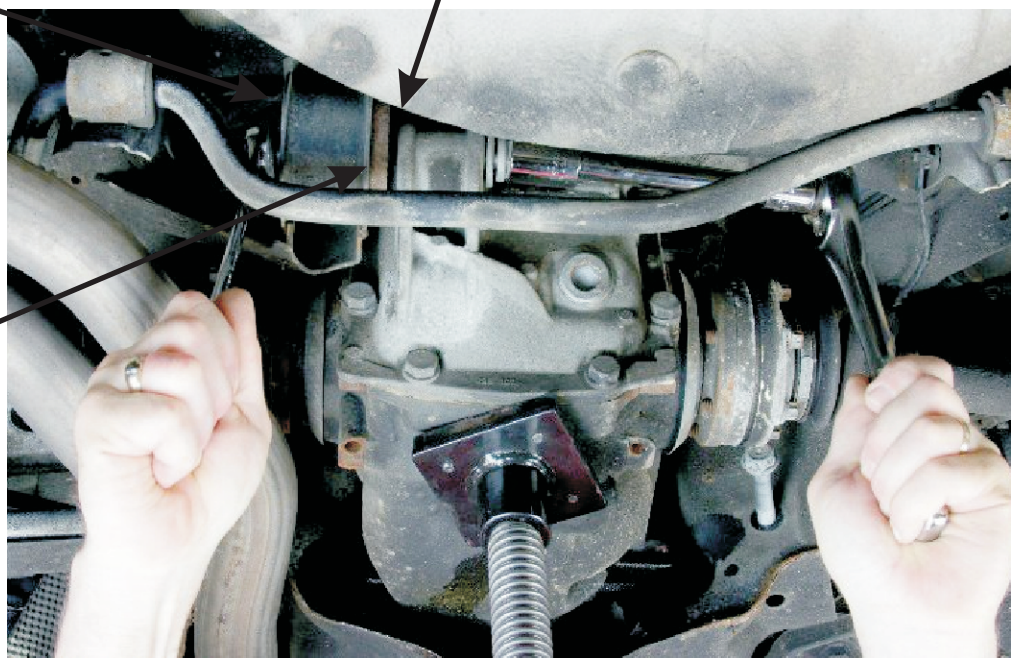
**Application** - BMW E46  
(Refer current catalogue listing)

**Contents** - 1x bushing with thick flange  
1x bushing with thin flange  
1x steel tube  
2x steel washers.  
Grease

1. Raise vehicle evenly and safely support.
2. Remove the original bushing - you may have to lower or remove Diff to gain access. The original bushing can be cut out with a Air-hacksaw and/or drill. Push Air-hack saw though rubber and proceed to cut the outer steel shell. Once cut, the bushing can be hit out with a Hammer or mallet.
3. Once removed and Eye-ring clean, push new supplied bushings in place. Place bushing with thick flange closest to Diff.  
Grease bushing ID and face with supplied grease only.
4. Push supplied tube in place. During install of Diff, place supplied washers either side of of bushing (to protect bushing flange).

Place supplied washers both sides of bushing.

Place bushing with thicker flange closest to Diff



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.