

Instructions

Rear Swaybar Kit

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Application - GMC 1500/2500
- 2WD 1988-98

Always refer complete catalogue listing

- Raise vehicle evenly and safely support with stands.

Never rely on a Jack only

NOTE - this swaybar is a complete kit and will require drilling 2x 14mm (9/16) holes in chassis rail.

- Start by sliding Axle U bolts over Axle. Grease D bushing with supplied grease and place on swaybar.
- Using supplied Axle bracket and flat plate, bolt up swaybar with supplied saddles, washers and flange nuts. Do not tighten nuts yet.

Contents - 1x Rear swaybar 26mm

- 2x D mount bushings
- 8x Link bushings
- Grease
- 2x D mount saddles
- 2x Axle U bolts
- 2x Axle brackets
- 2x Flat plates
- 4x Flat washers
- 2x 3/8 x7 inch bolt
- 2x 3/8 x10 inch bolt
- 4x Flange nuts
- 2x Nyloc nuts
- 8x Link washers
- 2x steel tubes 63mm L
- 2x steel tubes 140mm L



• CAUTION - check brake lines are clear of U bolts when mounting.

- U bolt
- Axle bracket
- Flat plate
- Saddle
- Flange nuts

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- Assemble link using supplied hardware.

Note - choose appropriate length 3/8 bolt depending on your vehicle ride height. 7 inch or 10 inch length.

- Swing swaybar up and locate spot on chassis to drill.
- Try to centre hole on chassis - use a centre punch to mark chassis.
- Drill a 14mm (9/16) hole.
- Clean any shavings and proceed to bolt up link as per image.

- Steel tube

- Link washer

- Link bushing

- Link bolt



Note - do not over tighten link bolt. Over tightening will compress link bushings and may cause pre-mature failure.

- Confirm swaybar is central - tighten up Axle U bolts.
- Test drive and re-check all nuts.
- Re-check all nuts after 100kms /miles travelled.

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