

Instructions

Torque Arm Bushing

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Application - Chev Camaro
 - Pontiac Trans Am
 - Pontiac Firebird
 - 1984-1992

(Refer current catalogue for complete listing)



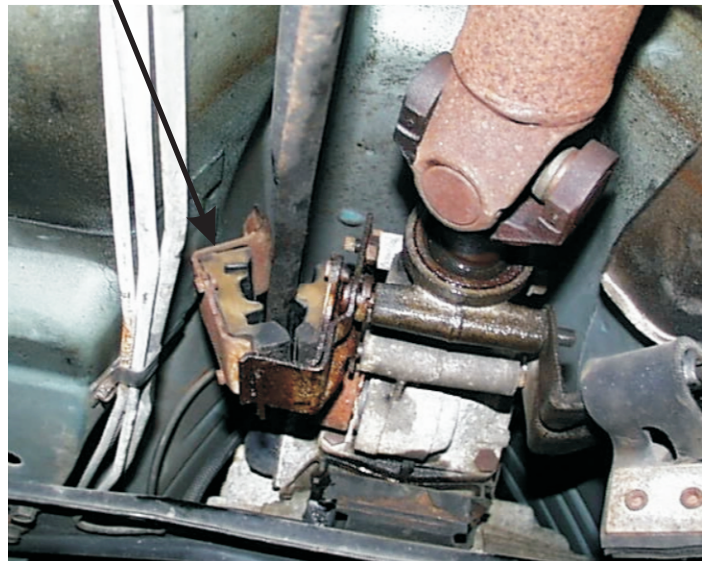
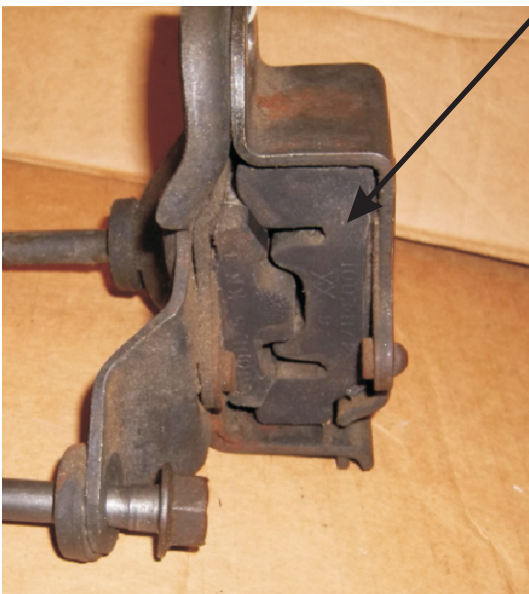
Important - there are 2 product part numbers available for the Torque Arm bushing - please check which one you require.

Check steel Torque Arm profile - blade ends;

- Some models - face transmission
 Use REV208.0016

- Some models face away from transmission.
 Use REV208.0018

- Images below of mount with blade ends facing away from transmission:



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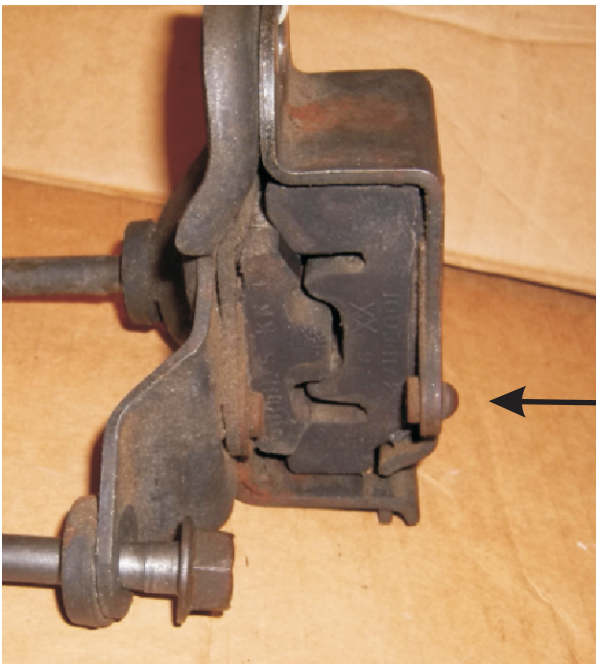
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- Raise vehicle evenly and safely support
Never rely on a Jack only
- Proceed to remove gearbox mount. Support gearbox initially with wood or Jack.
- Loosen and remove Torque Arm mount - there are 2 bolts and one nut.
- The Mount can now be separated. Drill or grind off OE pot rivets - refer image below.
- Remove old rubber bushings - clean steel housing of dirt and oil.

Note - new product supplied has poly inserts to replace pot rivets.

- Pop inserts into steel housing - locate poly inserts into existing holes.
- Re-assemble mount with Torque Arm.
- Road test and re-check after 100kms travelled.



• Grind and drill out existing pot rivets

New poly locating inserts will pop in position.

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