

# Instructions

## Body Mount Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Note: Any rusted nuts or bolts will require lubricant prior to disassemble.

When removing each mount, be sure to note each location on vehicle. Also, any existing shims will need to be re-used in their respective point

- Loosen all bolts on both sides of vehicle initially.

**Be careful of fan shroud and other components while lifting. A hydraulic jack and timber may be used to lift the body.**

- Proceed by replacing mounts from 1 side of vehicle at a time.  
Note - new bolts are supplied.

- Replace 1 mount at a time, but do not tighten new bolts yet - note image below and diagram on page 2 for bushing position.

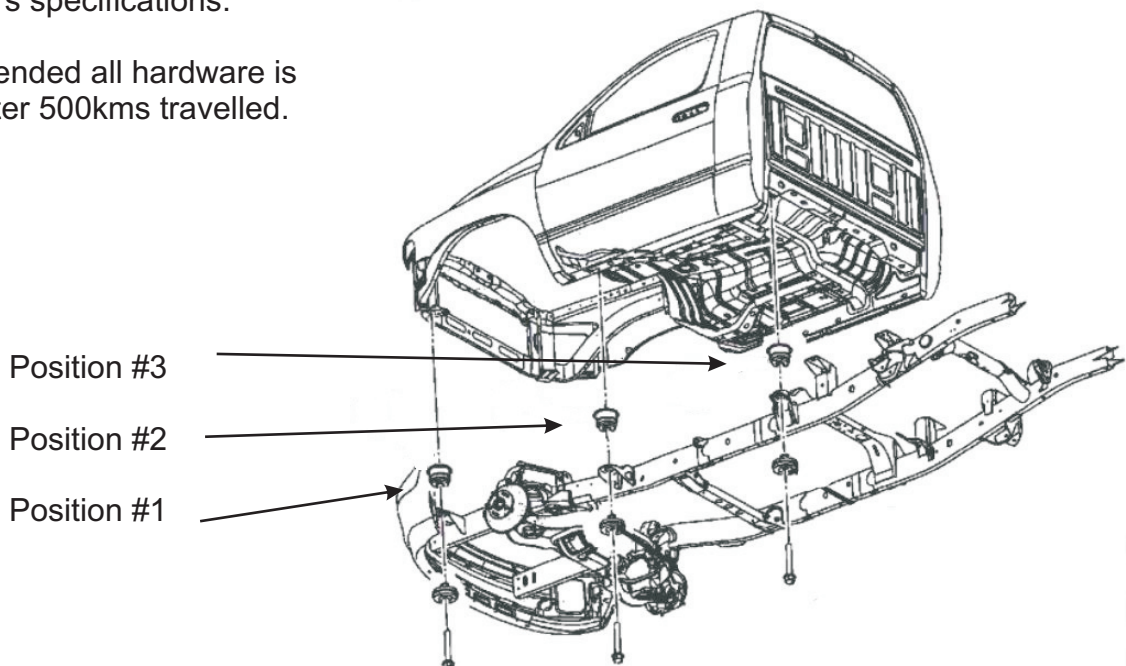
- Once all mounts are replaced, confirm body is straight/aligned - tighten all nuts to Manufacturers specifications.

- It is recommended all hardware is re-checked after 500kms travelled.

**Application** - Dodge Ram 2500/3500  
- 4WD 2003-05

*(Refer current catalogue for complete listing)*

**Contents** - Bushing 91499 x2  
- Bushing 91501 x4  
- Bushing 91502 x4  
- Bushing 91556 x2  
- Steel washer 44x13x3mm  
- Steel washer 76x14x3mm  
- Steel washer 89x14x3mm  
- Bolt M12x1.75x100



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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## Position #1

Use new supplied  
M12 bolt

89mm OD  
washer

Bushing 91499  
(upper mount)

89mm OD  
washer

Bushing 91556  
(lower mount)

76mm OD  
washer

Bushing 91501  
(upper mount)

44mm OD  
washer

Bushing 91502  
(lower mount)

## Position #2 and #3

Use new supplied  
M12 bolt

76mm OD  
washer

44mm OD  
washer

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