

# Instructions

## Motor Mount - Insert

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**Important - this exercise requires lifting and supporting the engine. Careful to not damage engine sump and other engine items.**

- Raise vehicle evenly and safely support with stands.

*Never rely on a Jack only*

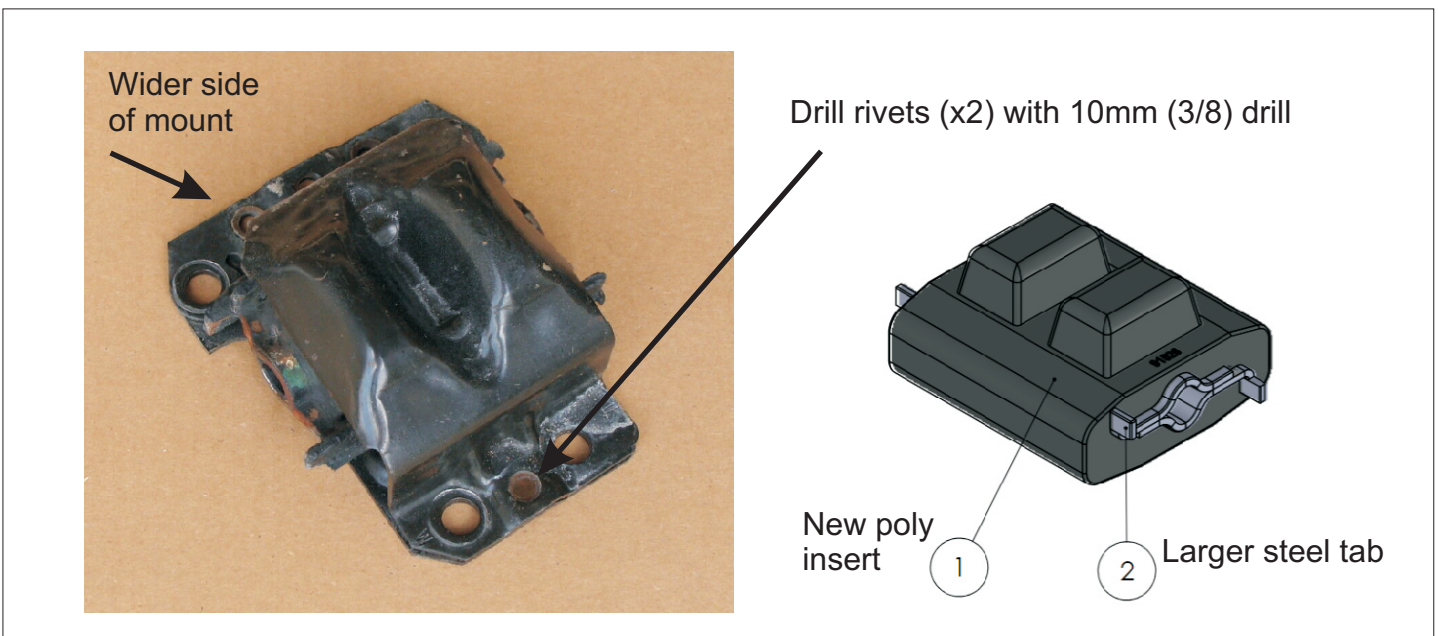
- Slowly lift engine just enough to easily pull out the long (main) mount bolt.
- Proceed to remove the 4 small bolts bolted to engine block.

The original mount will need to be separated. This will require a 10mm (or 3/8) drill. Drill the 2 rivets on either side of mount. Dill and remove old rubber materia.

- Pop new insert 91526 (1) into OE clamps - note the new poly insert can only be installed one way - note the larger steel tab (2) should sit closest to side with mount holes furthest apart.

- It may be best to squeeze clamps with multi-grips or a vice prior to install - to help start the small 4 bolts into engine block. Tighten bolts after main/long bolt has been inserted.

**NOTE - ENGINE MAY SIT SLIGHTLY HIGHER WITH NEW MOUNT. CHECK BONNET CLEARANCE.**



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.