

# Instructions

## Rear Sub-frame Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

### Application -

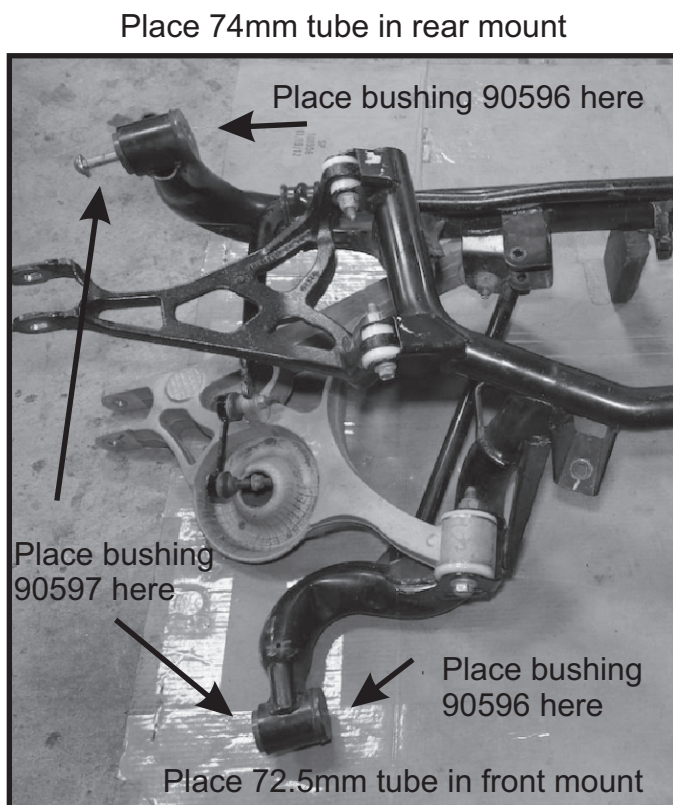
Ford Mustang 1999-2004  
IRS only

### Contents -

4x 90596 bushings  
4x 90597 bushings  
2x steel tubes 72.5mm  
2x steel tubes 74mm

### NOTE -

DO NOT REMOVE STEEL OUTER SHELL



1. Raise vehicle evenly and safely support.
2. Remove rear wheels and proceed to un-bolt/lower Sub-frame - refer to manufacturers hand book for correct procedure.
3. Remove the old bushings. Do not remove original outer steel shell.  
This may be done by heating up the rubber until the bond releases. Do not over heat - there should not be any flame from the rubber during this process.  
Remove excess rubber with sandpaper.

\*Refer above image for bushing and steel tube location.

4. Confirm Sub-frame eye are clean prior to installing new supplied bushings.
5. Re-assemble Sub-frame to vehicle - tighten bolts to OE specification.
6. Carry out a wheel alignment.
7. Re-check bolts after 100kms travelled.

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.