

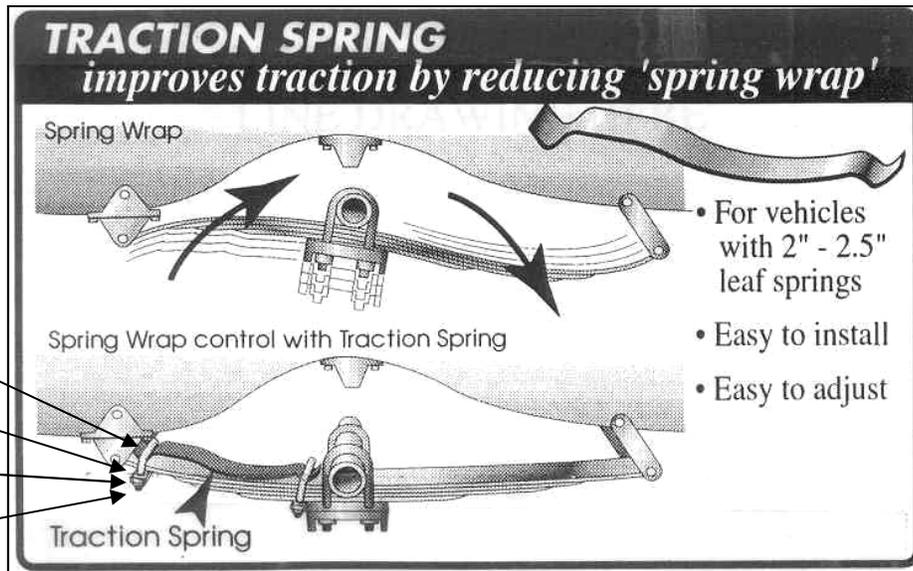
# Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

## INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION PROCEDURES.



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## TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. : 7/16" = 35-45 ft. lbs. : 1/2" = 50-70 ft. lbs. : 9/16" = 70-90 ft. lbs

**SAFETY: PARK YOUR VEHICLE ON A FLAT LEVEL SURFACE, SET THE PARKING AND CHOCK THE FRONT TIRES.**

**NOTE: SPRINGS MAY HAVE A SMALL HOLE IN ONE END, THIS IS FOR MANUFACTURING PURPOSES AND IS NOT USED IN THE INSTALL.**

## **READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLTION**

1. Chock the front tires and lift the vehicle by the frame until the rear tires barely touch the ground.
2. Place the Hellwig traction leaves on the front half of your factory springs.
3. Place a U-bolt over the spring side closest to the axle and using the crossbars, washers and nuts tighten completely.
4. Start the U-bolt on the side away from the axle and then lower the vehicle so the full weight is on the ground.
5. Tighten the U-bolt away from the spring to adjust the tension. Leave at least a 1/4" gap between it and the factory spring.
6. Double nut all U-bolts.
7. Double check your installation and bounce the vehicle to check clearance between the spring and any fuel lines, brake lines and all chassis components.
8. Drive the vehicle. Recheck the installation and check periodically thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMORTANT NOTE CARDS AND THE WARRANTY FORM**

### **Maintenance and Inspection:**

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.