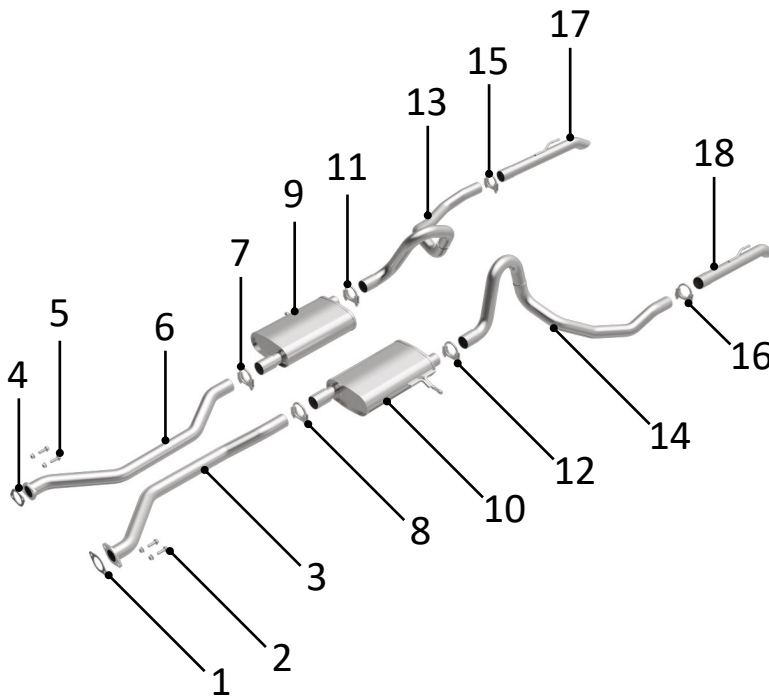


BRExhaust™

A **MAGNAFLOW** GROUP COMPANY

INSTALLATION INSTRUCTIONS | PART NO. 106-0618



STEP 1: (Carefully read all instructions before installation)
Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

STEP 2: Attach driver side **[3] Inlet Pipe Assembly** to existing exhaust with supplied **[1] Gasket** and **[2] Hardware**.

STEP 3: Attach passenger side **[6] Inlet Pipe Assembly** to existing exhaust with supplied **[4] Gasket** and **[5] Hardware**.

STEP 4: Attach driver side **[10] Muffler Assembly** to existing isolator and driver side **[3] Inlet Pipe Assembly** with supplied **[8] Clamp**.

STEP 5: Attach passenger side **[9] Muffler Assembly** to existing isolator and passenger side **[6] Inlet Pipe Assembly** with supplied **[7] Clamp**.

STEP 6: Attach driver side **[14] Over-Axle Pipe** to driver side **[10] Muffler Assembly** with supplied **[12] Clamp**.

STEP 7: Attach passenger side **[13] Over-Axle Pipe** to passenger side **[9] Muffler Assembly** with supplied **[11] Clamp**.

STEP 8: Attach driver side **[18] Tailpipe Assembly** to existing isolator and driver side **[14] Over-Axle Pipe** with supplied **[16] Clamp**.

STEP 9: Attach passenger side **[17] Tailpipe Assembly** to existing isolator and passenger side **[13] Over-Axle Pipe** with supplied **[15] Clamp**.

STEP 10: Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

STEP 11: Tighten all clamps and bolts starting from rear of the vehicle. **(DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY)**

WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



BRExhaust recommends
professional installation
for all products

Technical Support: 1-800-631-7271

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